

COMET Superconducting Magnet

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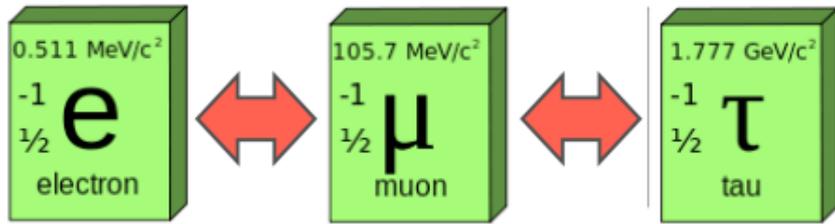
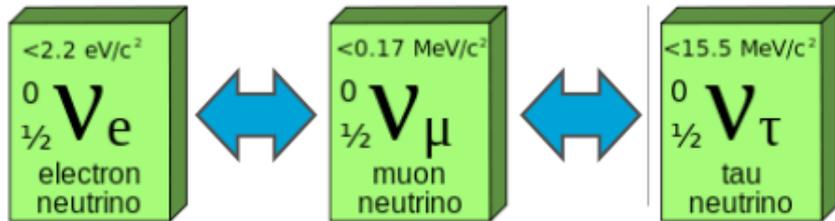
Sep.09, 2022 OHO22



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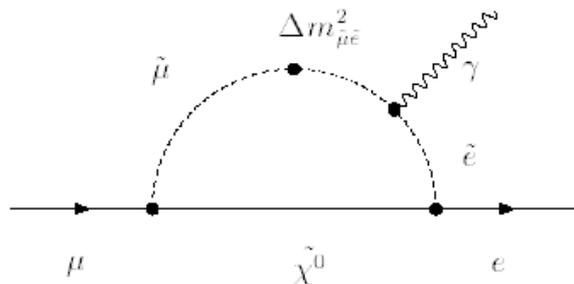
- COMET experiment
- Superconducting Magnet for COMET
- Radiation effects in Magnet Materials

Lepton Flavor Mixing

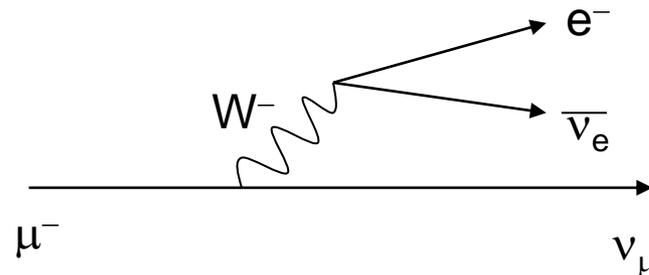


Neutrino Oscillation

**Charged Lepton Mixing
(No evidence so far)**



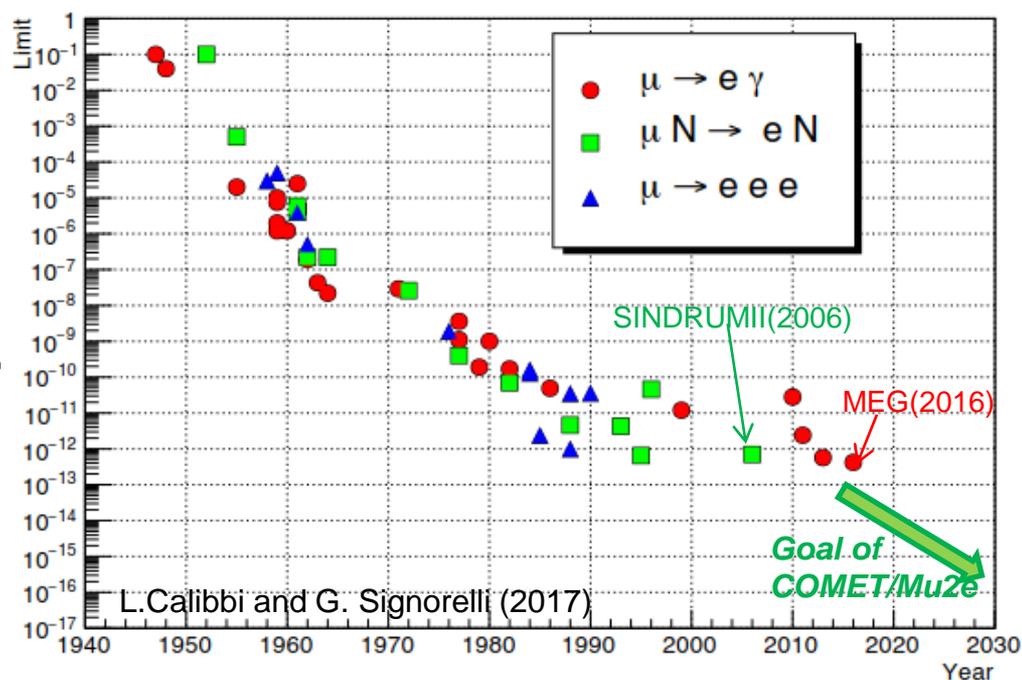
Muon decay in Beyond SM



Muon decay in SM

Searches for Charged Lepton Mixing

- Lepton flavor violation
 - Beyond standard model
- Muon plays important role in the searches
 - Low mass → High statistics
 - Long life → easy to handle



- $\mu \rightarrow e \gamma$
 - $< 4.2 \times 10^{-13}$ (MEG 2016)
- $\mu N \rightarrow e N$
 - 1/400 (Al) of $\mu \rightarrow e \gamma$
 - Awaiting searches for $Br < 10^{-16}$

The COMET Experiment

- stopping $\mu^- \rightarrow$ Muonic atom

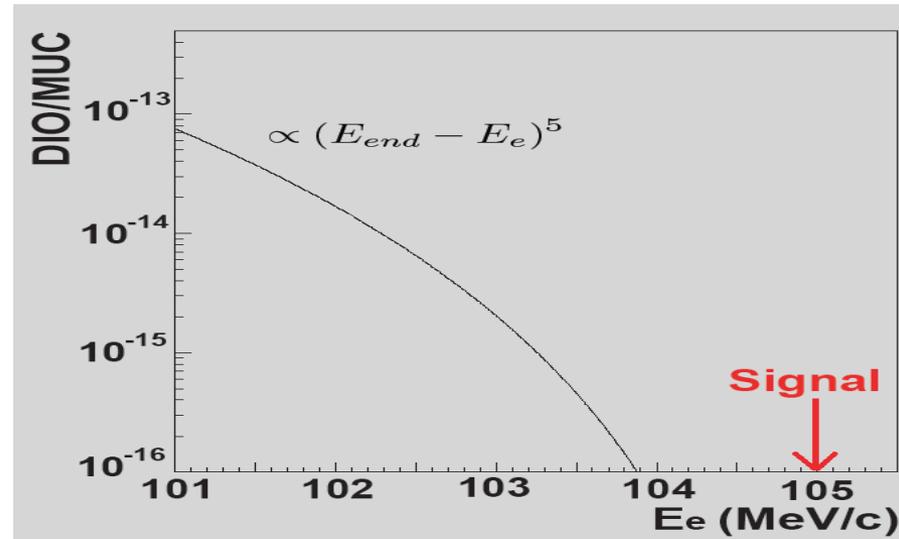
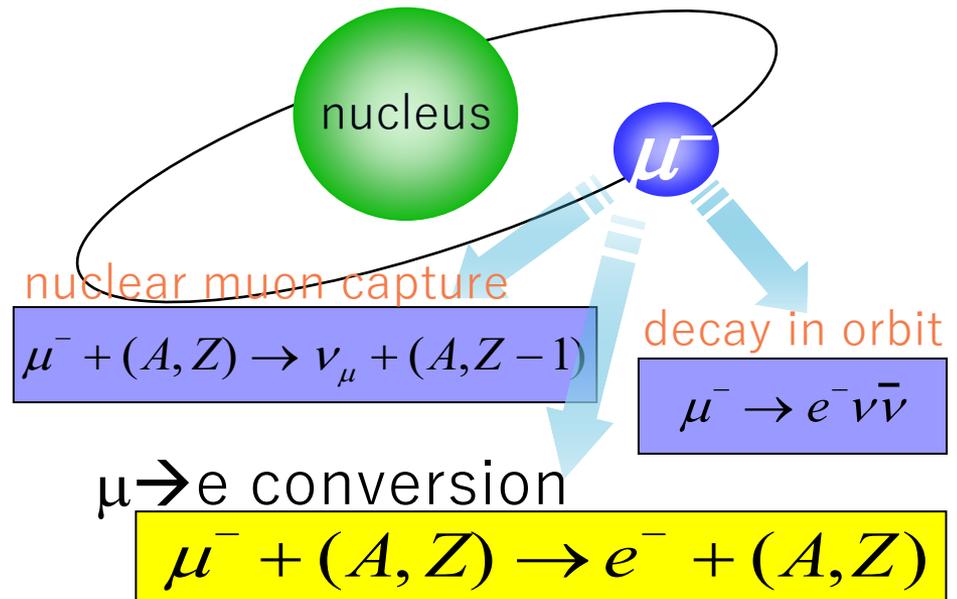
$$B(\mu^- N \rightarrow e^- N) = \frac{\Gamma(\mu N \rightarrow e N)}{\Gamma(\mu N \rightarrow \nu N')}$$

Detect **monoenergetic electrons** from μ -e conversion

Physics Reach: $Br < 10^{-16}$ (PhaselI)
 $< 10^{-14}$ (Phasel)

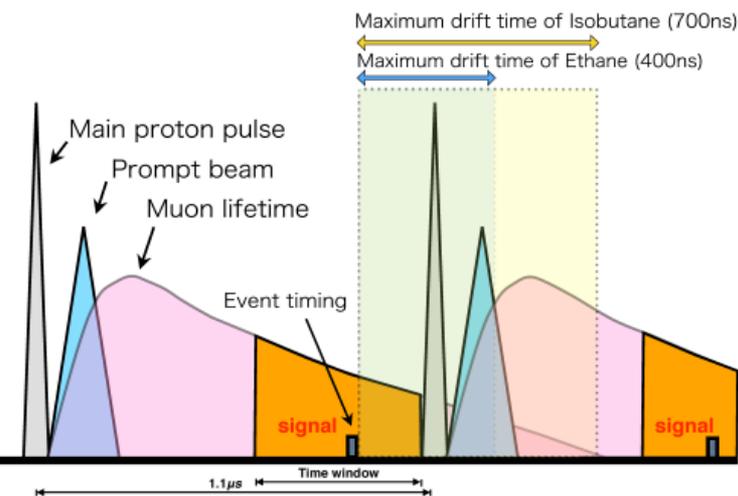
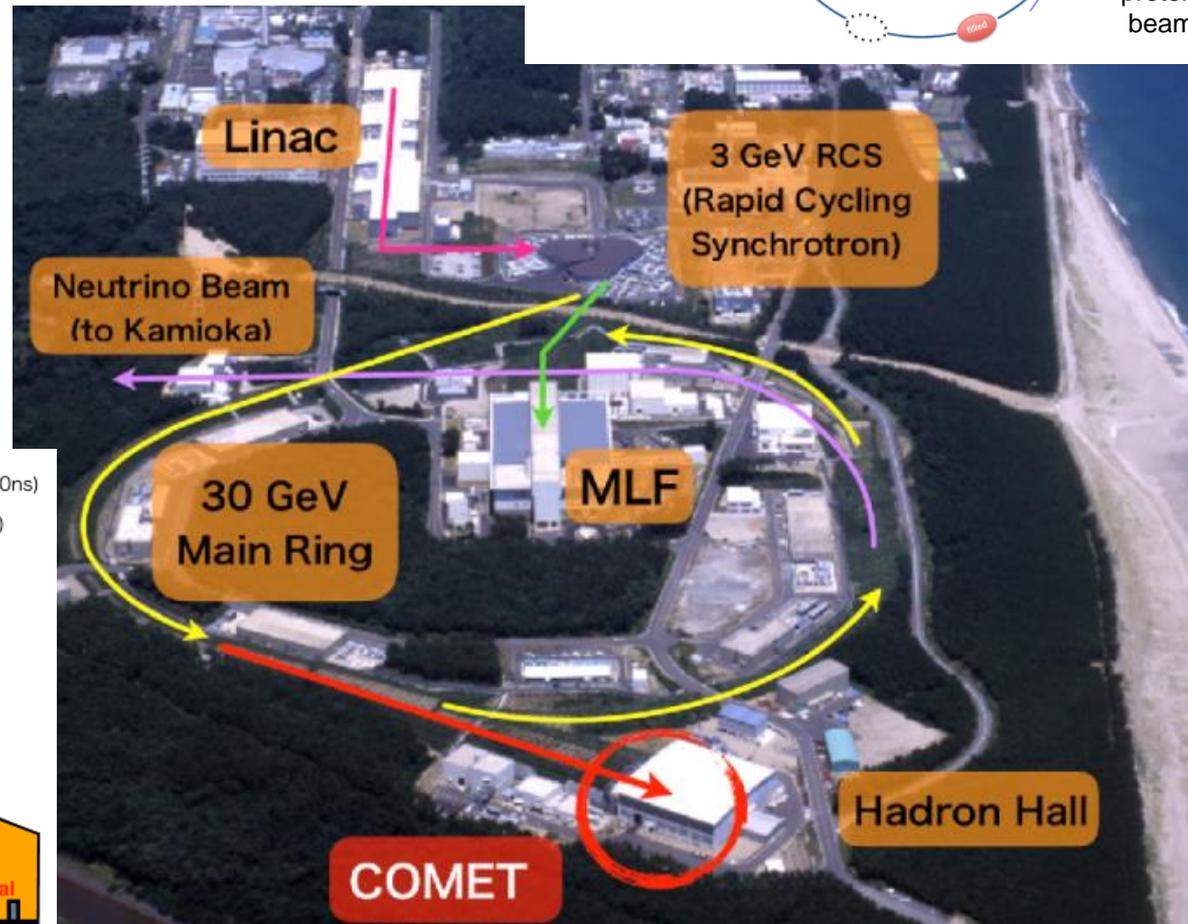
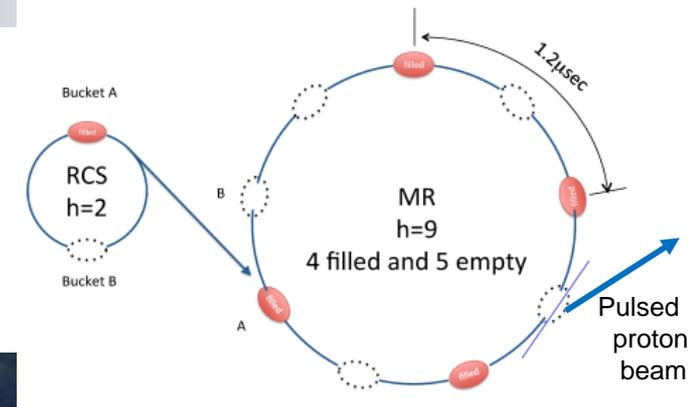
$\rightarrow 2 \times 10^{18}$ muon stops

$\rightarrow 10^{11} \mu^-/\text{sec}$



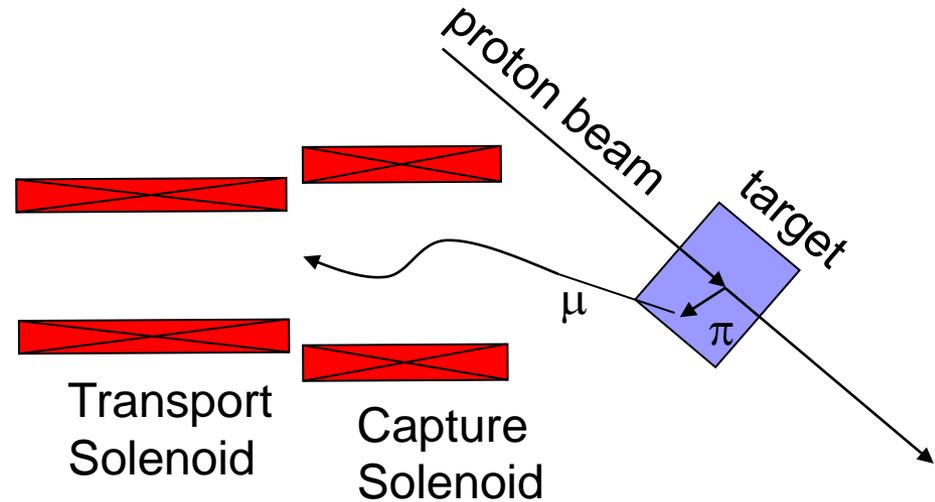
COMET at J-PARC

- J-PARC E21
- Pulsed proton beam at 8 GeV from Main Ring
- New muon beamline is under construction at Hadron Experimental Facility



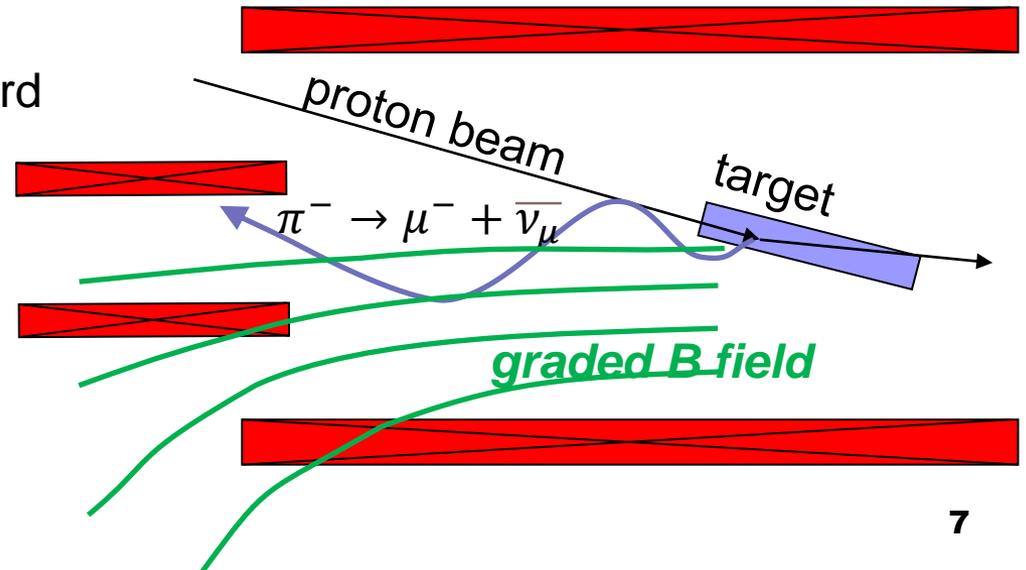
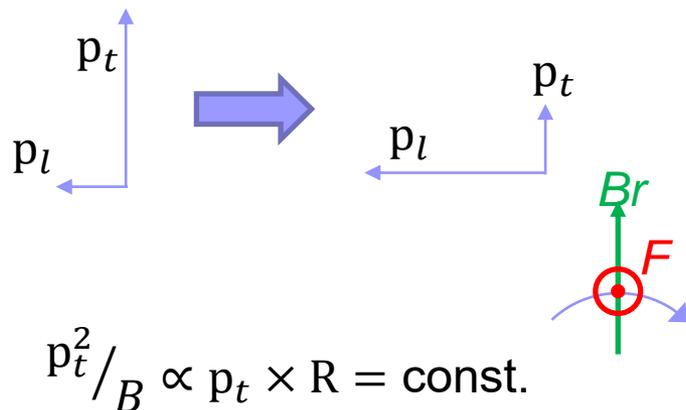
Muon Source

- Inject protons on target
- Trap secondary particles by magnetic field
- Transport pions, muons in long solenoid



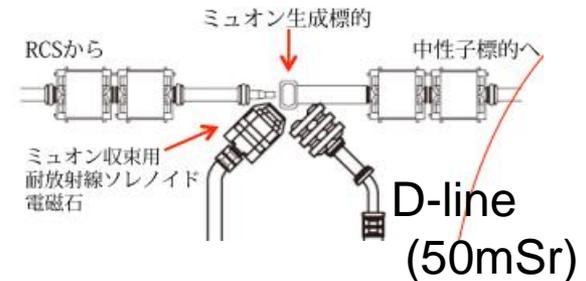
Solenoid Focus

- charged particles in graded solenoid field are focused forward



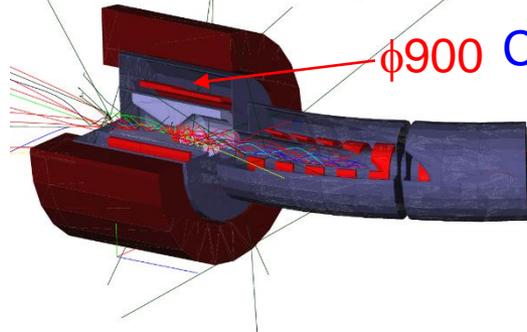
High Intensity Muon Source

- Large aperture and strong magnetic field to capture π, μ
 - Radiation from production target
- Long solenoid to decay π , transport μ



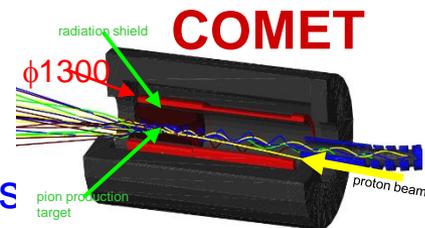
MuSIC

DC muon source @RCNP

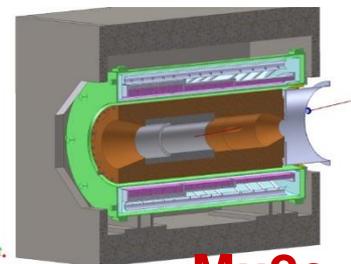


φ900 Cryogen-free magnets

- 400W proton beam (100W on target)
- pion capture system
- $\sim 3 \times 10^8 \mu^+/\text{s}$, $\sim 10^8 \mu^-/\text{s}$



COMET



Mu2e

$\sim \phi 1600$

Normal conducting solenoid

SuperOmega

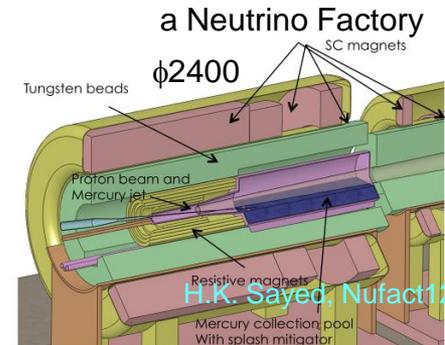
U-line @J-PARC MLF

- 1MW pulsed beam (50kW(5%) on target)
- 400mSr
- $\sim 4 \times 10^8 \mu^+/\text{s}$, $\sim 10^7 \mu^-/\text{s}$

φ380



Superconducting Curved Solenoid



a Neutrino Factory

SC magnets

φ2400

Tungsten beads

Proton beam and Mercury jet

Resistive magnets

Mercury collection pool With splash mitigator

H.K. Sayed, Nufact1

Requirements on COMET muon beamline

1. Large acceptance to collect pions from production target

- High field on pion production target
- Graded field to focus pions forward

2. Reduce pion contamination / high energy muons

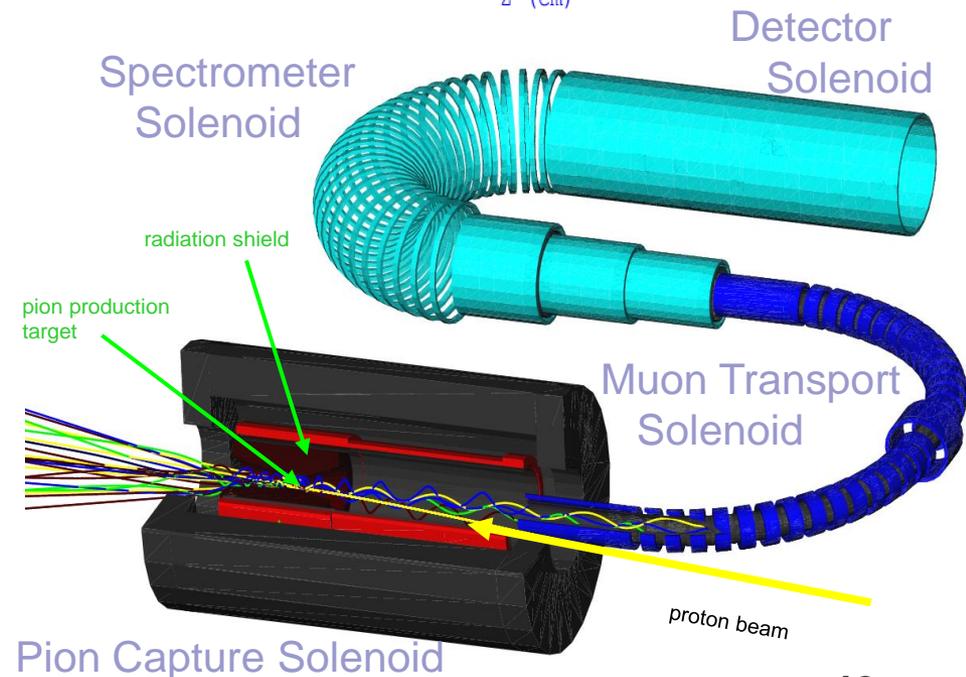
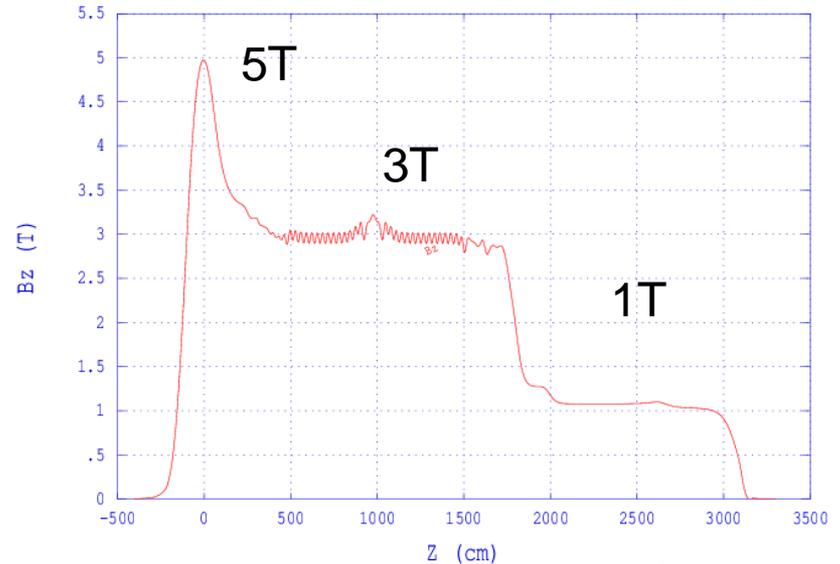
- Long solenoids from production to muon stopping target
- Curved solenoid to select momentum / charge

3. Large signal acceptance. Reduce decay-in-orbit BG

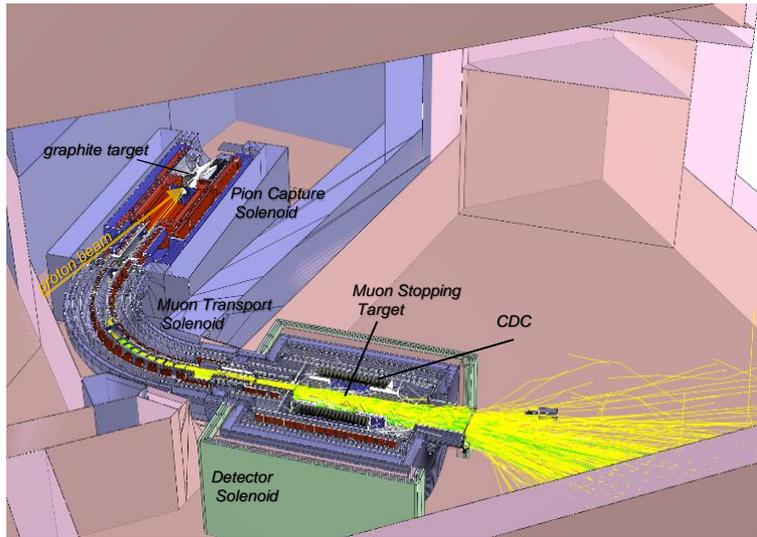
- Graded field on muon stopping target
- Curved solenoid to select 105MeV/c electrons

COMET Magnet (Phase2)

- Pion Capture Solenoid
 - *5T High field on Target*
 - *Tungsten shield inside*
- Muon Transport Solenoid
 - *3T curved solenoid*
 - *Correction dipole 0.03T~0.06T*
- Stopping Target Solenoid
 - *3T→1T graded field*
- Spectrometer Solenoid
 - *1T curved solenoid*
- Detector Solenoid
 - *1T curved solenoid*

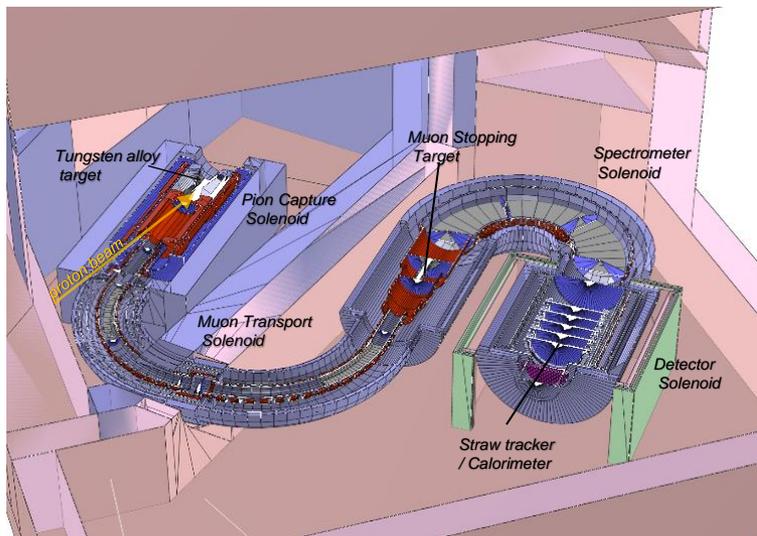


Staging Approach



Phase-I

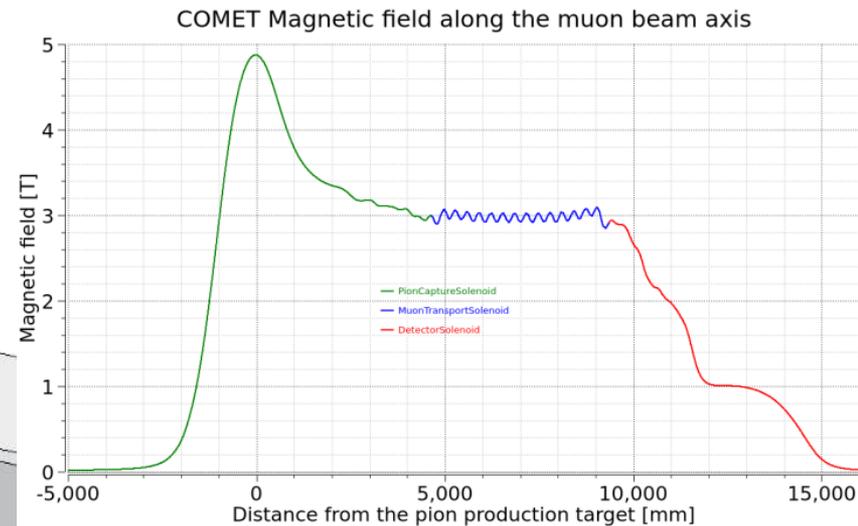
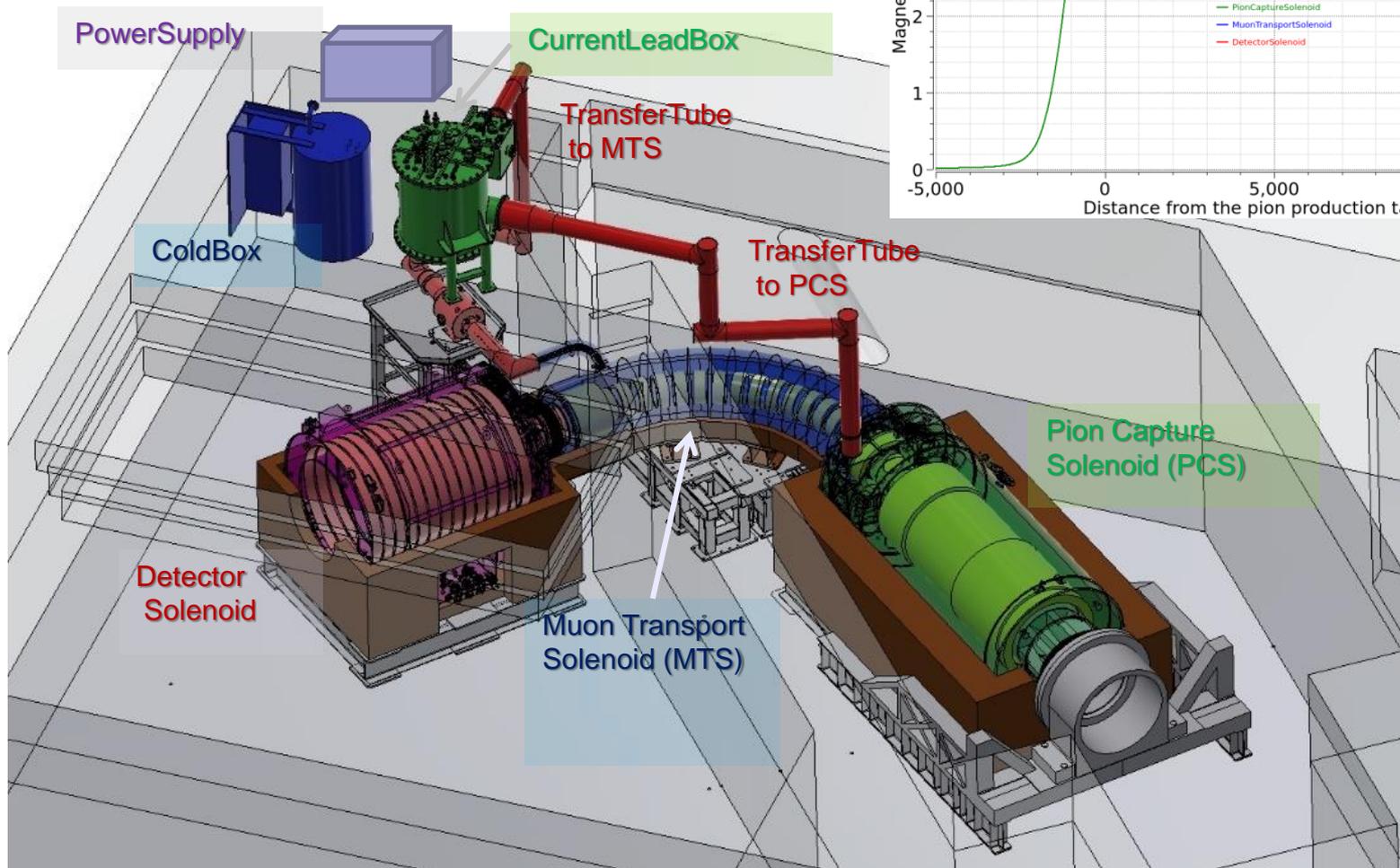
- 3.2kW proton beam ($8\text{GeV} \times 0.4\mu\text{A}$)
- Sensitivity $\text{Br} < 10^{-14}$
- Graphite target
- Pion Capture Solenoid + 90deg curved solenoid
- Cylindrical drift chamber + trigger hodoscope
- Physics run will be in FY2024



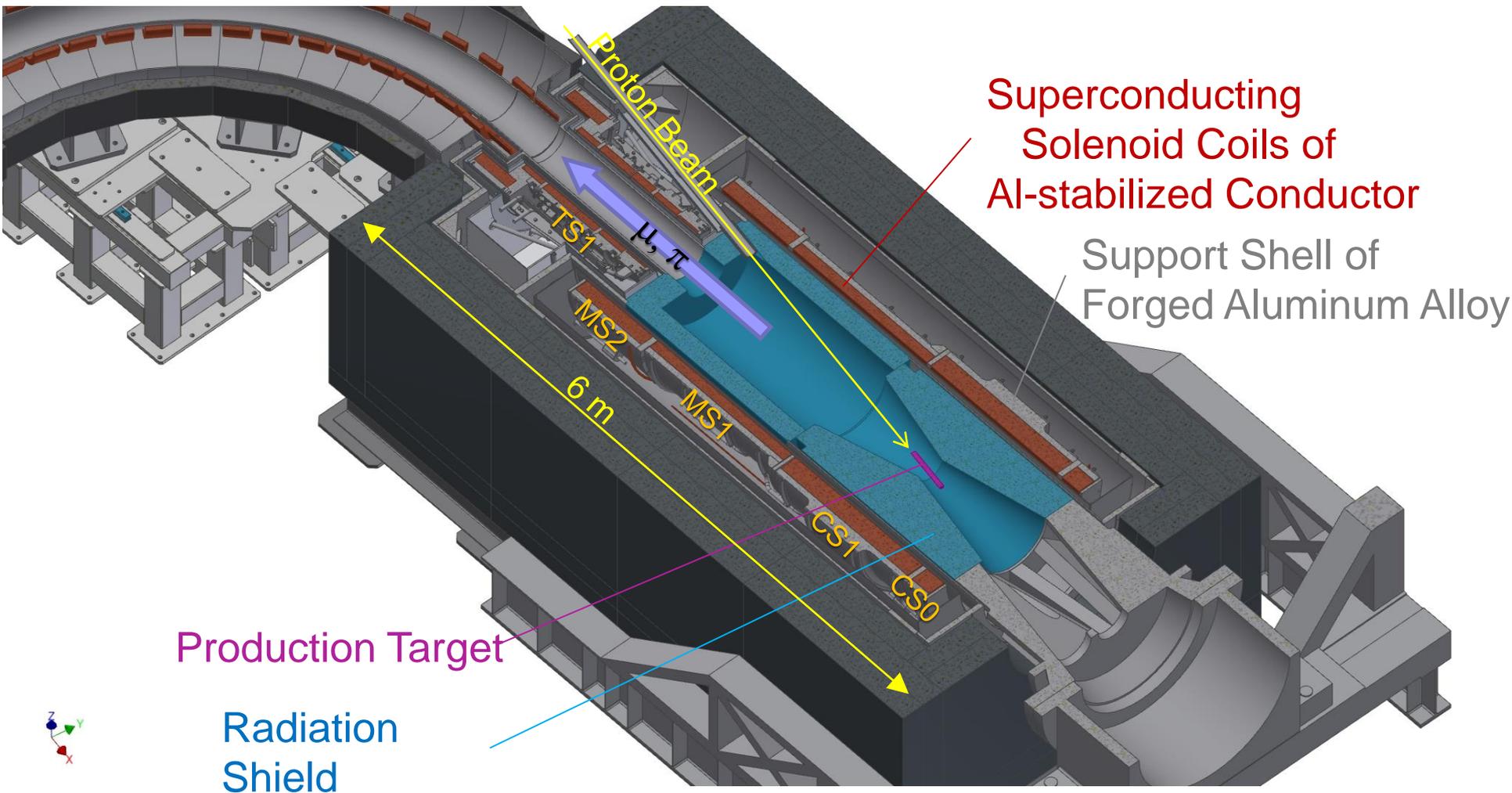
Phase-II

- 56kW proton beam ($8\text{GeV} \times 7\mu\text{A}$)
- Sensitivity $\text{Br} < 10^{-16}$
- Tungsten alloy target
- Pion Capture Solenoid + 180deg curved solenoid + Spectrometer Solenoid
- Straw tracker + calorimeter

COMET Magnet System (Phase-I)



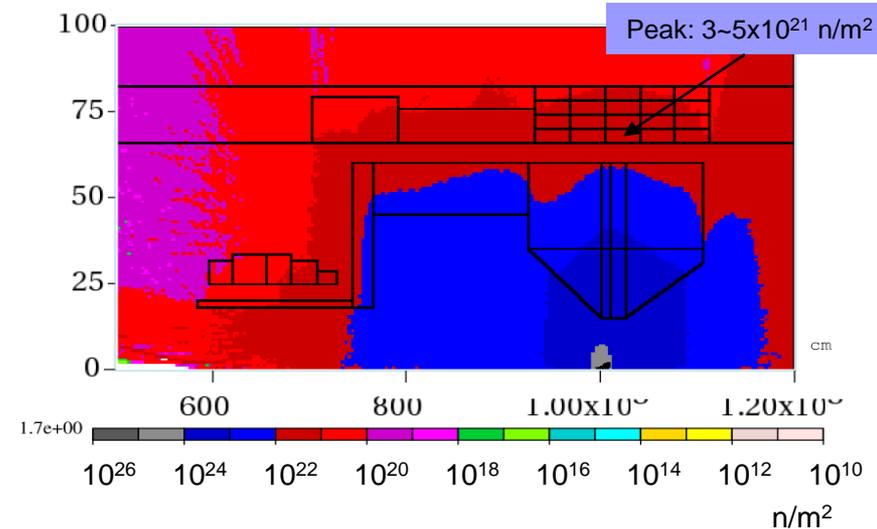
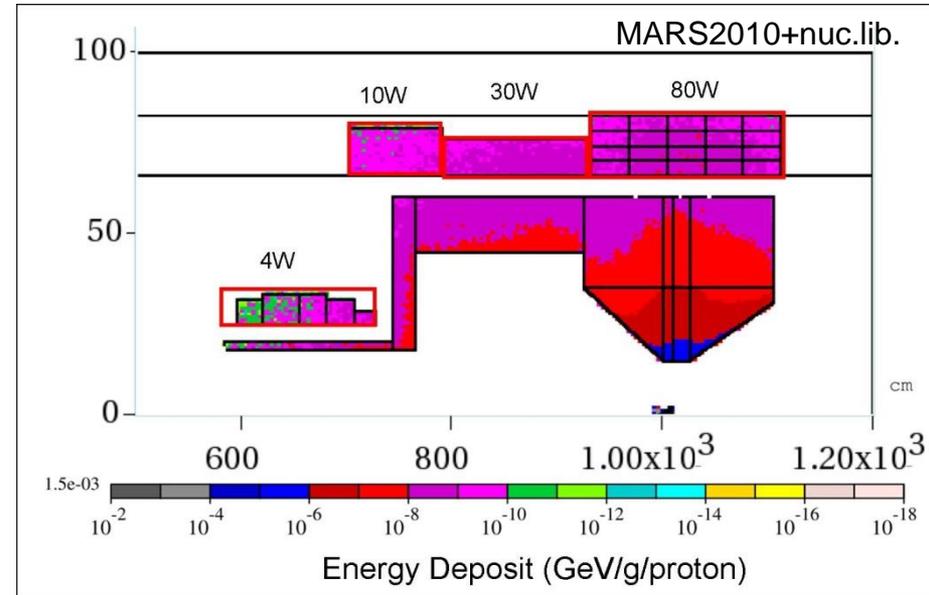
COMET Pion Capture Solenoid



Key Issues on PCS

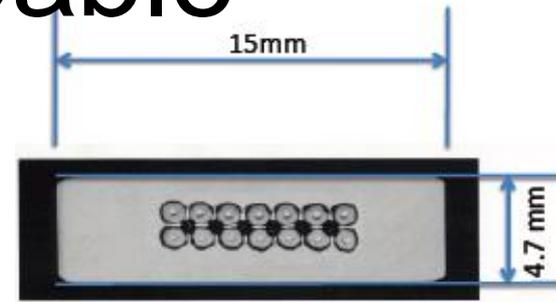
- **Radiation tolerance** of magnet materials is important
- Organic material
 - Insulation, structure
 - Strength
 - Out gas
- Metal
 - Cooling path, stabilizer
 - Electrical conduction
 - Thermal conduction
- Radioactivation of He

Nuclear Heating : >100W
Peak dose rate in Al : ~1MGy
Neutron fluence : >10²¹ n/m²

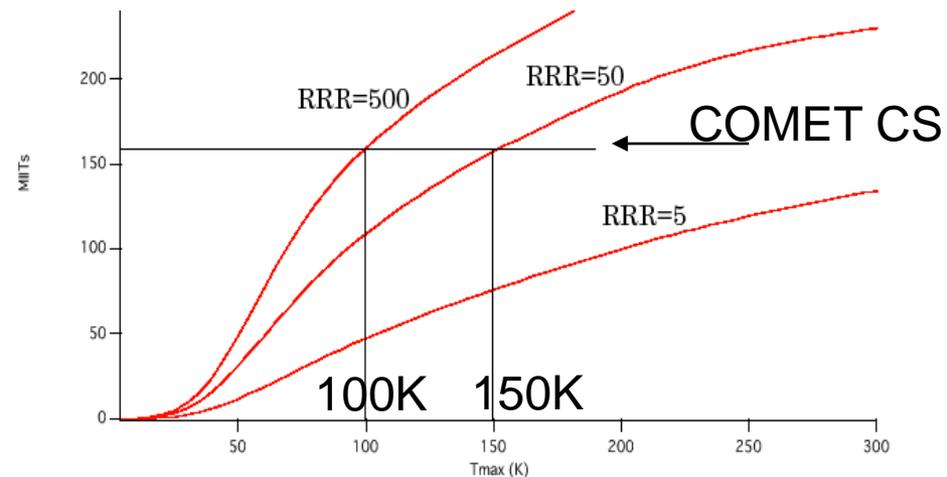


Aluminum-stabilized Superconducting Cable

- Developed for detector solenoids
 - needs transparency for particles
- Small nuclear interaction cross section
 - Small internal heating
- Low residual resistivity
 - stabilizing
 - quench protection
- High-strength
 - Doping additives
 - Hardened by cold work

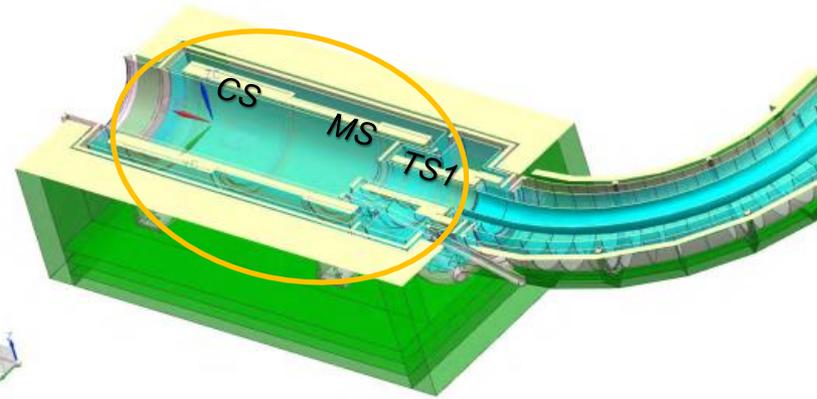


- Size: 4.7x15mm
- Yield strength@4K: >85MPa
- RRR@0T: >500
- Al/Cu/SC: 7.3/0.9/1



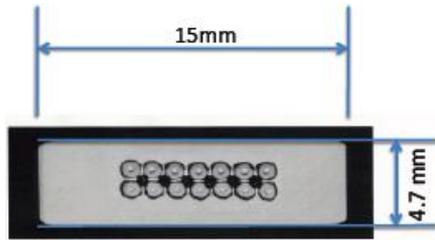
Coil Structure (Pion Capture Solenoid)

- Aluminum stabilized SC cable
 - for less nuclear heating (max. 35mW/kg)
- Radiation resistant insulator, resin
- Pure aluminum strips in between layers
 - to cool down a coil inside

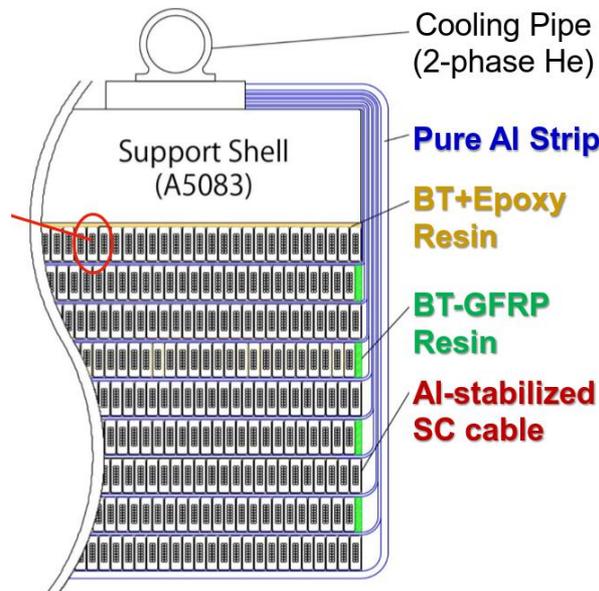


DESIGN PARAMETERS OF CAPTURE SOLENOID MAGNET

Item	Value
Conductor	Aluminum stabilized SC cable Al/Cu/NbTi = 7.3/0.9/1
Cable dimensions	15.0 × 4.7 mm ² (without insulation) 15.3 × 5.0 mm ² (with insulation)
Cable insulation	Polyimide film/Boron-free glass cloth/BT-Epoxy prepreg.
Magnet length	~6 meters
Num. of coils	10
Operation current	2700 A
Max. field on conductor	5.5 T (T _{cs} = 6.5 K) ^a
Stored energy	47 MJ
Coil inner diameter	1324 mm (CS0~MS2) 500 mm (TS1a~TS1e) 800 mm (TS1f)
Coil length	~1.6 m (CS0+CS1) ~1.4 m (MS1), ~0.7m(MS2), ~1.6 m (TS1a~TS1f overall)
Coil layers	9 (CS0+CS1) 5 (MS1), 7 (MS2) 1~6 (TS1a~TS1f)
Quench protection	active quench back heater



CS coil structure



Al stabilized SC cable

- Size: 4.7x15mm
- Offset yield point of Al@4K: >85MPa
- RRR@0T: >500
- Al/Cu/SC: 7.3/0.9/1
- 14 SC strands: 1.15mm dia.

^a T_{cs} is critical temperature at the maximum temperature.

Coldmass Fabrication

Support shell of forged A5083



heat curing



Impregnation with BT+Expoxy

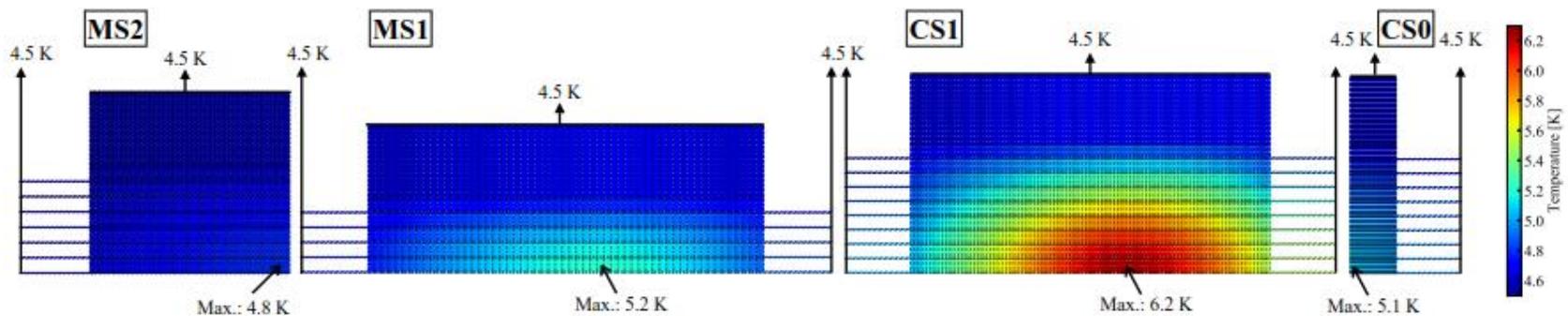
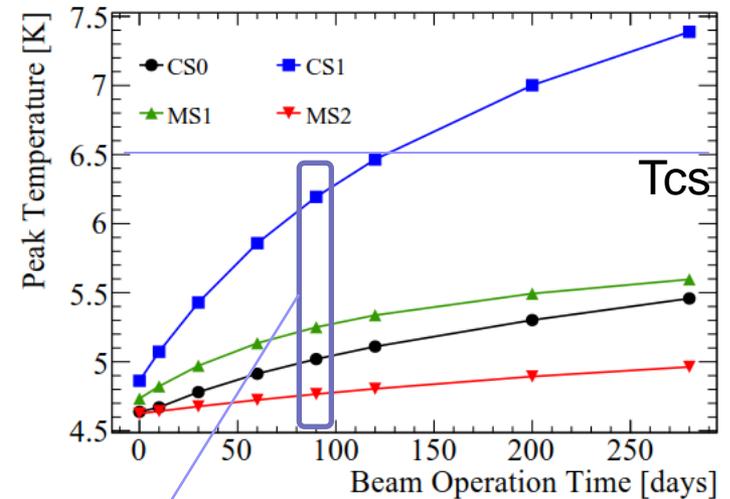


Wet winding with BT+Expoxy resin



Coil Temperature during Beam Operation

- Coils in Pion Capture Solenoid will be heat up by irradiation (max. 35mW/kg)
- Peak temperature in coils is estimated assuming irradiation by 56kW beam operation
- Temperature will rise as thermal conductivity degrades by irradiation
- Irradiation damage in **aluminum** can be recovered perfectly by thermal cycling to room temperature.



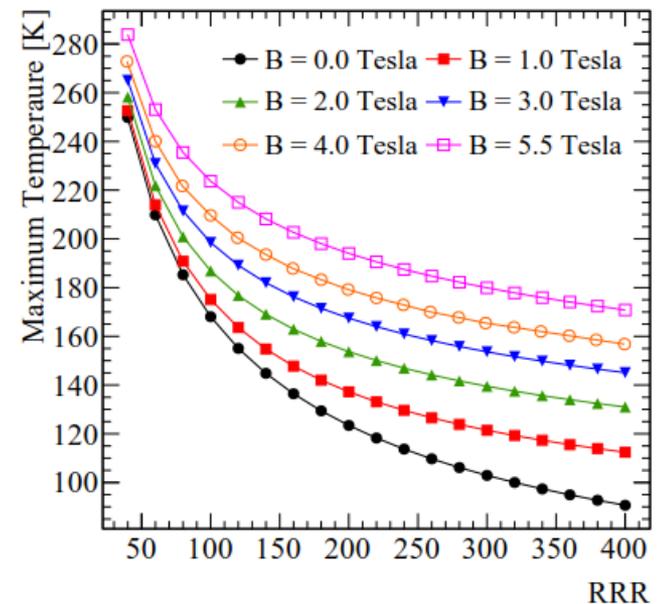
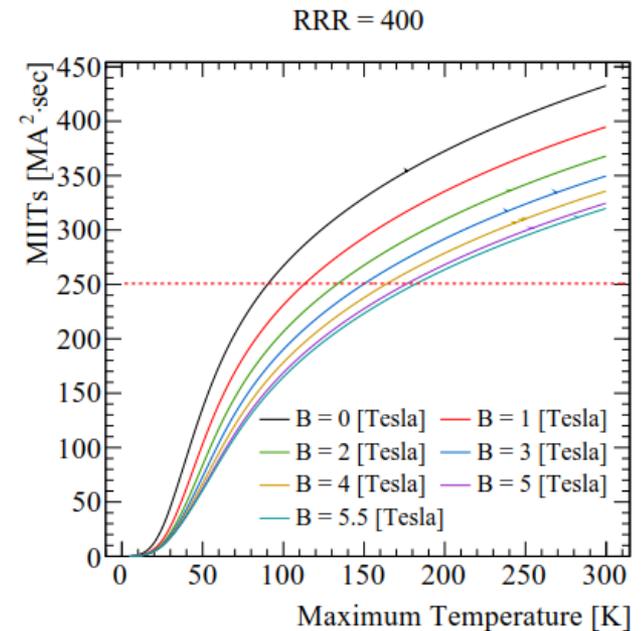
Effects of Stabilizer Degradation

- RRR of stabilizer will decrease by irradiation.
- Temperature at quench is estimated with MIITs

□ adiabatic condition

$$MIITs = \int_0^{\infty} I(t)^2 dt = \int_{4.2 K}^{T_{max}} \frac{C(T)}{R(T)} dT$$

$$I(t) = I_0 \exp\left(-\frac{R_{dump}}{L} t\right)$$



Simulation of Temperature Rise at Quench

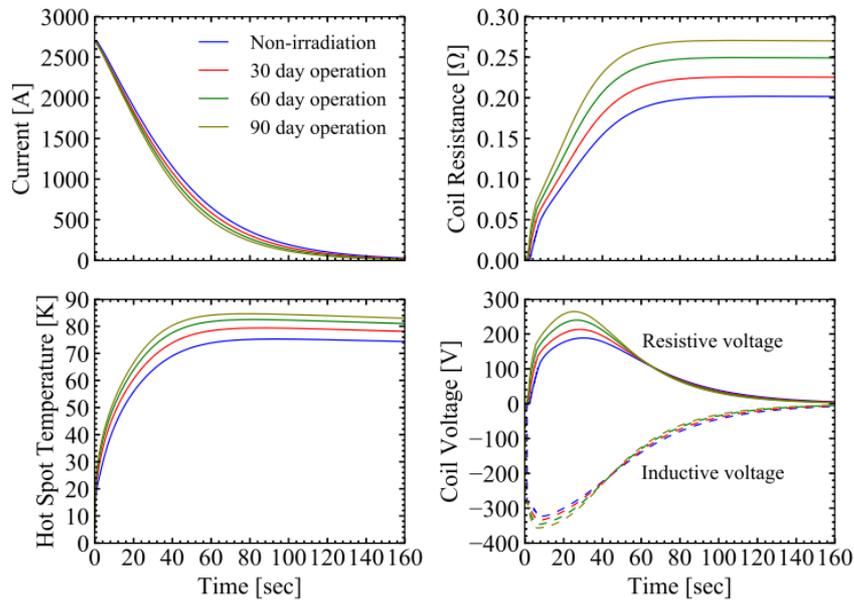


Fig. 5. Predicted current, coil resistance, temperature at hot spot and coil voltage after a accidental quench is occurred at varied beam operation time. The dashed line indicates the inductive voltage.

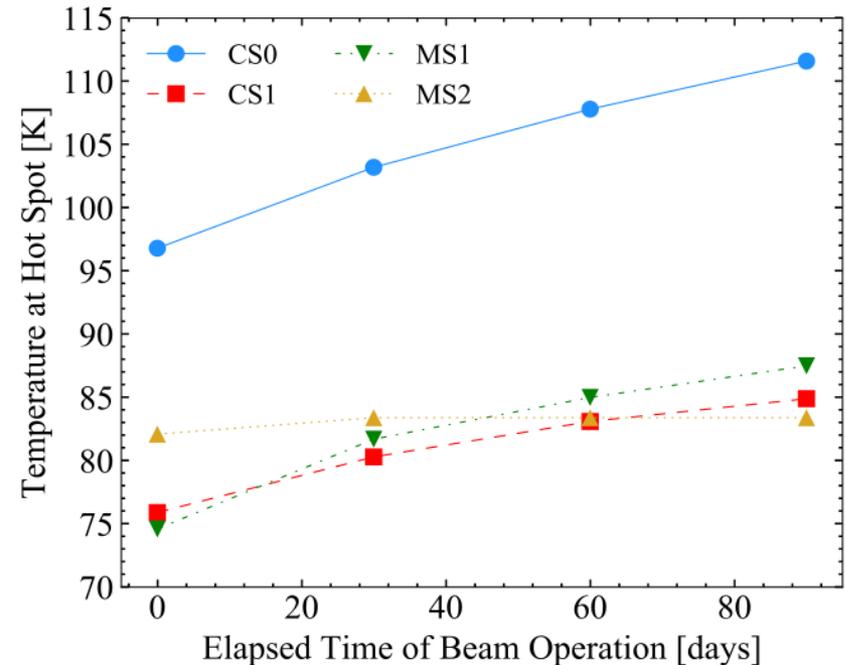
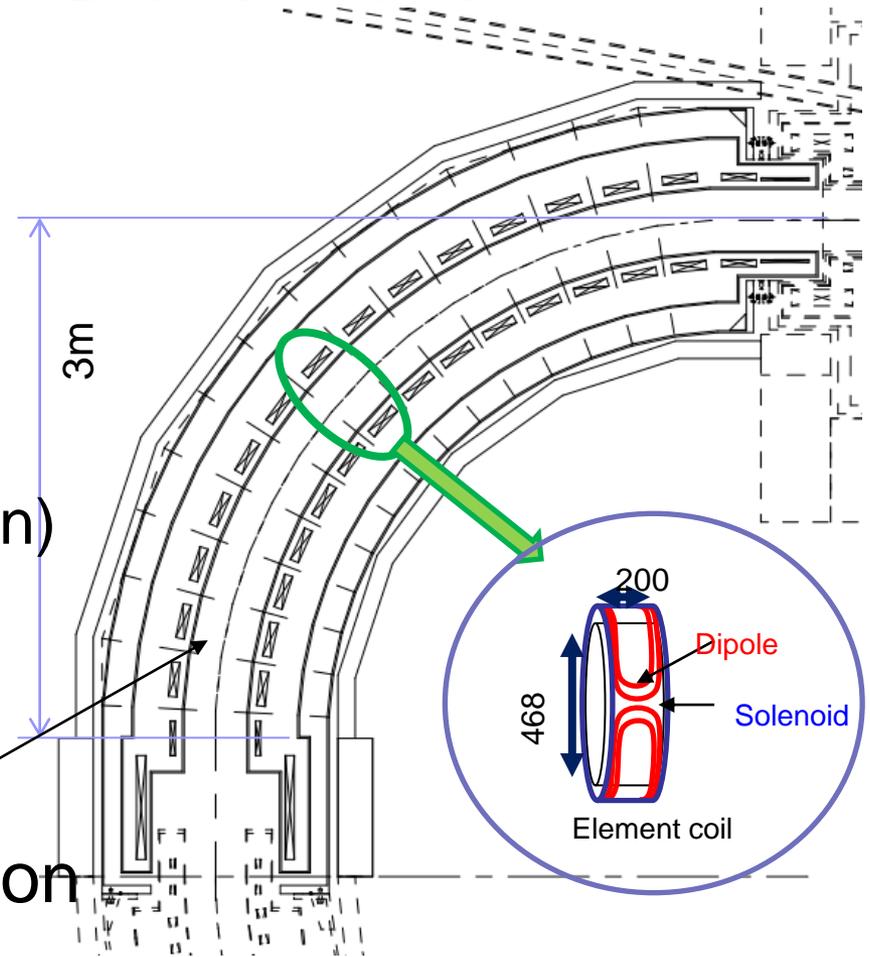


Fig. 6. Maximum temperature at hot spot for CS0 (blue line), CS1 (red line), MS1 (green line) and MS2 (golden line) coil as a function of beam operation time.

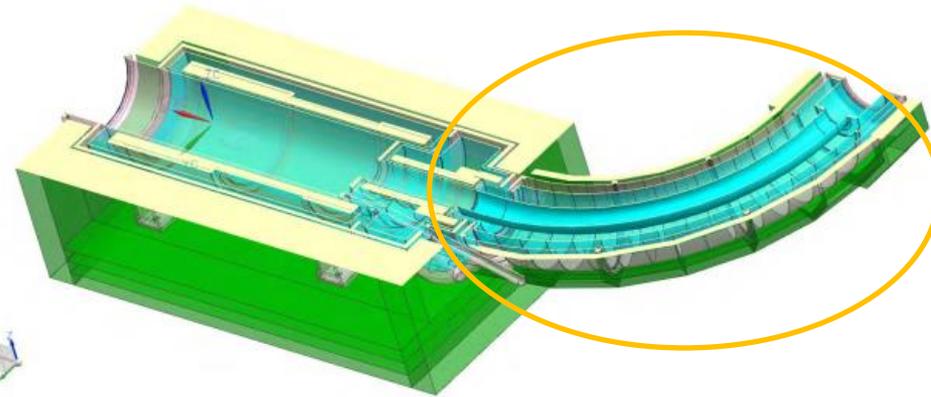
Muon Transport Solenoid

- 3T toroidal field
- Solenoid + correction dipole
- Cu-stabilized SC wire
 - 1.5mm dia. (w/o insulation)
 - Cu/NbTi=6
- Indirect cooling with 2-phase LHe pipe
- Muon beam duct / radiation shield at 60K
 - t10mm of SUS



Muon Transport Solenoid

- Curved solenoid with correction dipole



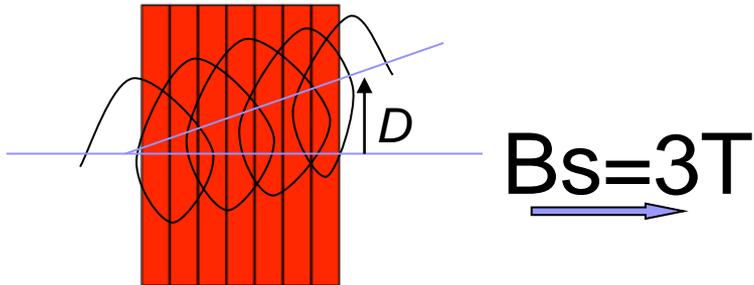
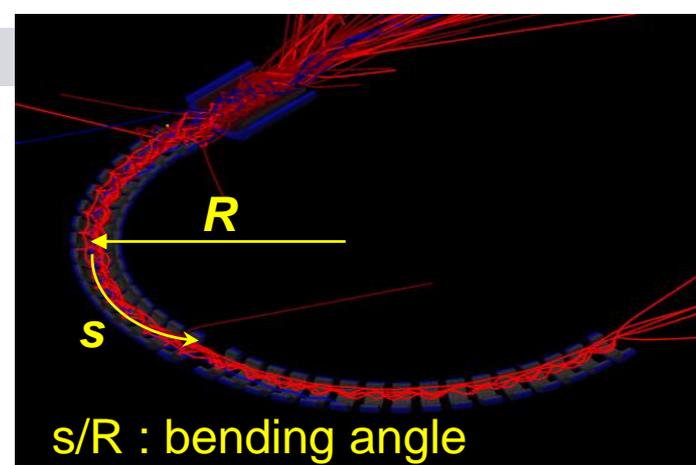
Magnet already delivered at J-PARC.

Design Parameters of Transport Solenoid

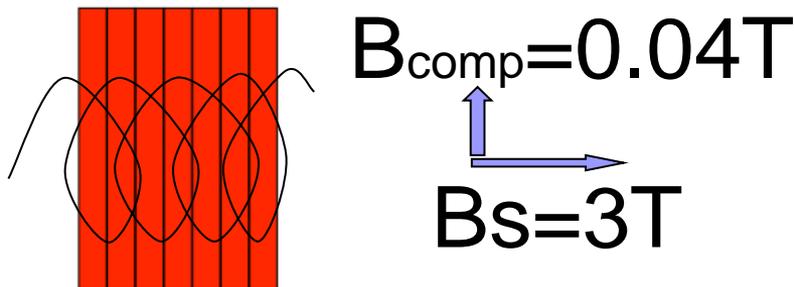
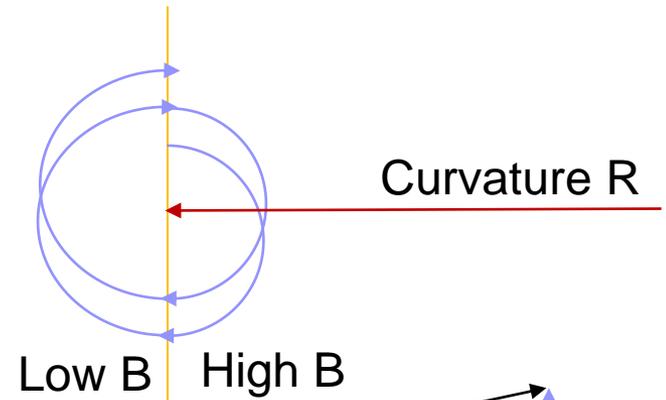
Conductor	NbTi/Cu monolith wire Cu/NbTi = 6
Cable dimensions (Solenoids)	$\phi 1.5$ mm (without insulation) $\phi 1.56$ mm (with insulation)
Cable dimensions (Dipole coils)	$\phi 1.2$ mm (without insulation) $\phi 1.3$ mm (with insulation)
Cable insulation	Polyamide-imide enamel (AIW), PVF (TS2-15,16, TS3)
Magnet length	~6 meters
Curvature Radius	3 meters
Num. of solenoid coils	18
Num. of dipole coils	16 pairs
Operation current	210 A (solenoids) 175 A (dipole coils)
Field on axis	~3 T (solenoid) ~0.056 T (dipole)
Stored energy	5.6 MJ
Total inductance	254 H
Coil inner diameter	468 mm (TS2a~TS2-16) 600 mm (TS3)
Refrigeration	conduction from forced flow 2-phase LHe piping (7~10 g/s)
Quench protection	semi-active quench back heater



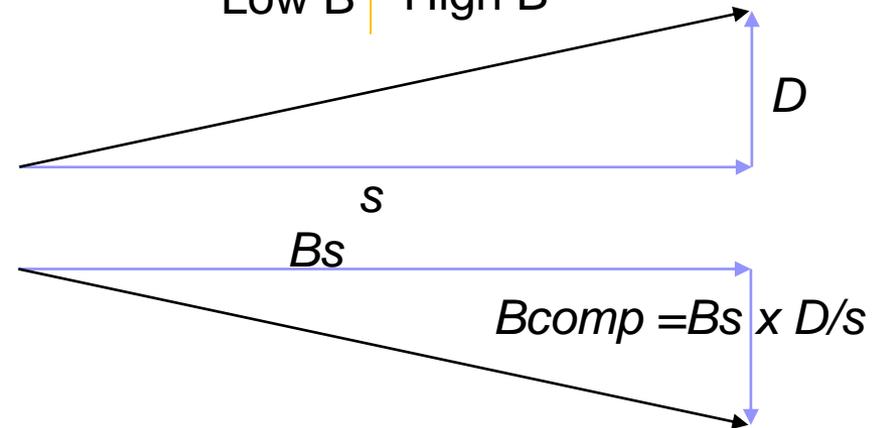
Trajectory in Curved Solenoid



$$D = \frac{1}{qB} \left(\frac{s}{R} \right) \left(\frac{p}{2} \right) \left(\cos \theta + \frac{1}{\cos \theta} \right)$$

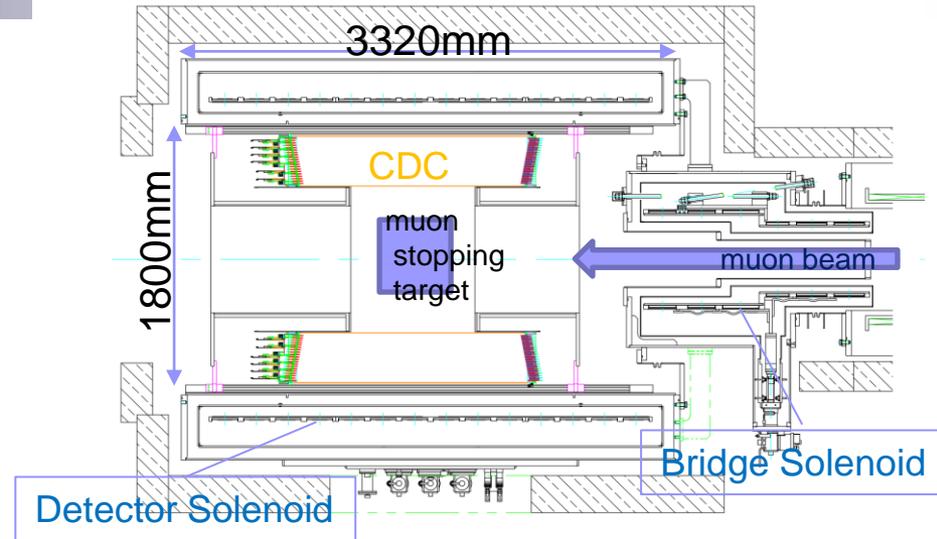
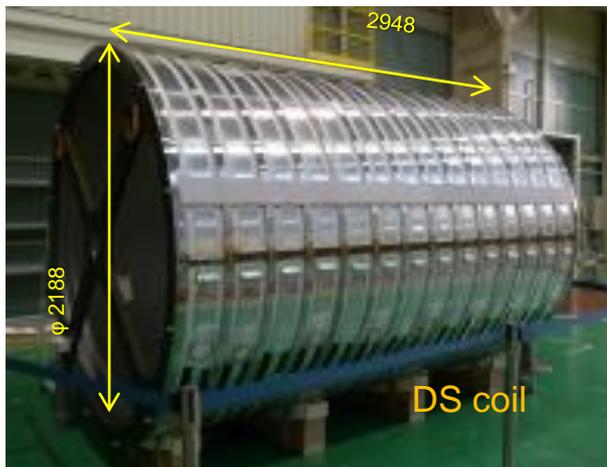


$$B_{comp} = \frac{1}{qR} \left(\frac{p}{2} \right) \left(\cos \theta + \frac{1}{\cos \theta} \right)$$



Detector Solenoid for phase 1

- 1 Tesla on the muon stopping target
- Large aperture for CDC and trigger hodoscope
- Cyogen-free magnet
 - Cooled by 3 cryocoolers



Item	Value
Conductor	NbTi/Cu monolith wire Cu/NbTi = 4
Strand dimensions	φ1.2 mm (without insulation) φ1.3 mm (with insulation)
Cable insulation	PVF
Magnet length	~1 m (BS), ~2.5 m (DS)
Operation current	210 A
Field on axis	3~1 T (BS), ~1 T (DS)
Stored energy	~14 MJ
Coil inner diameter	460~620 mm (BS), 2140 mm (DS)
Refrigeration	conduction cooling by GM refrigerators
Quench protection	active or semi-active quench back heater

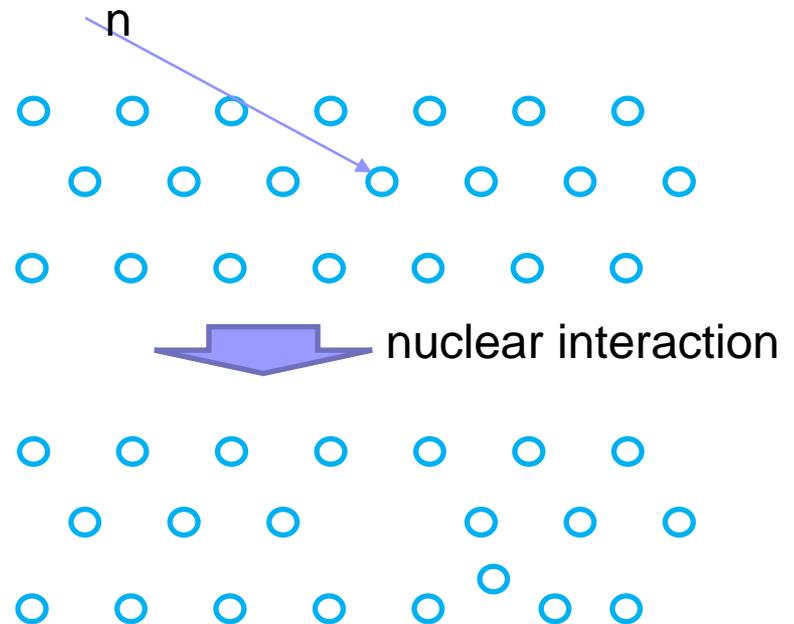
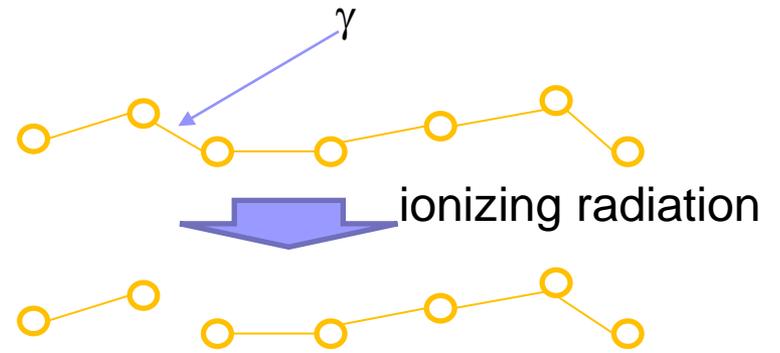
Irradiation Effects in Magnet Materials

■ Organic polymer

- Insulator
- GFRP
- Adhesive
- Impregnation

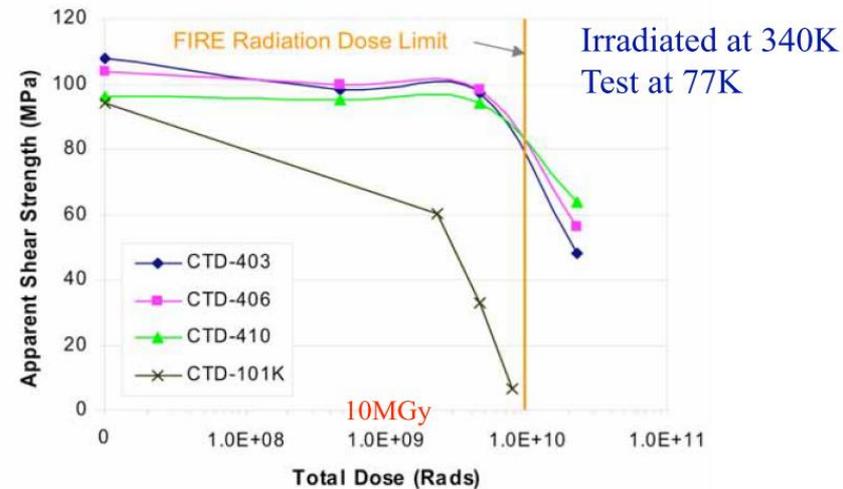
■ Pure metal

- Stabilizer
- Thermal conductor



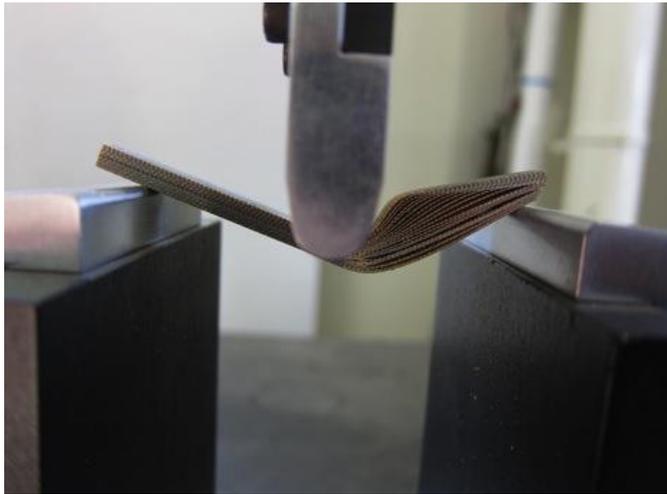
Insulator, Resin

- Need radiation hardness above 10 MGy
 - epoxy degradation ~1MGy
- Polyimide
- Bismaleimide-Triazine
 - MGC BT3309T, BT2160, ...
 - Applied in J-PARC accelerator magnet, Super-Omega, etc.
- Cyanate ester
 - Applied in ETER



Irradiation Tests of GFRPs

- BT-based GFRP has excellent performance.



Flexural strength test w/ G10 sample irradiated at 30 MGy. Delamination of glass sheets is observed.

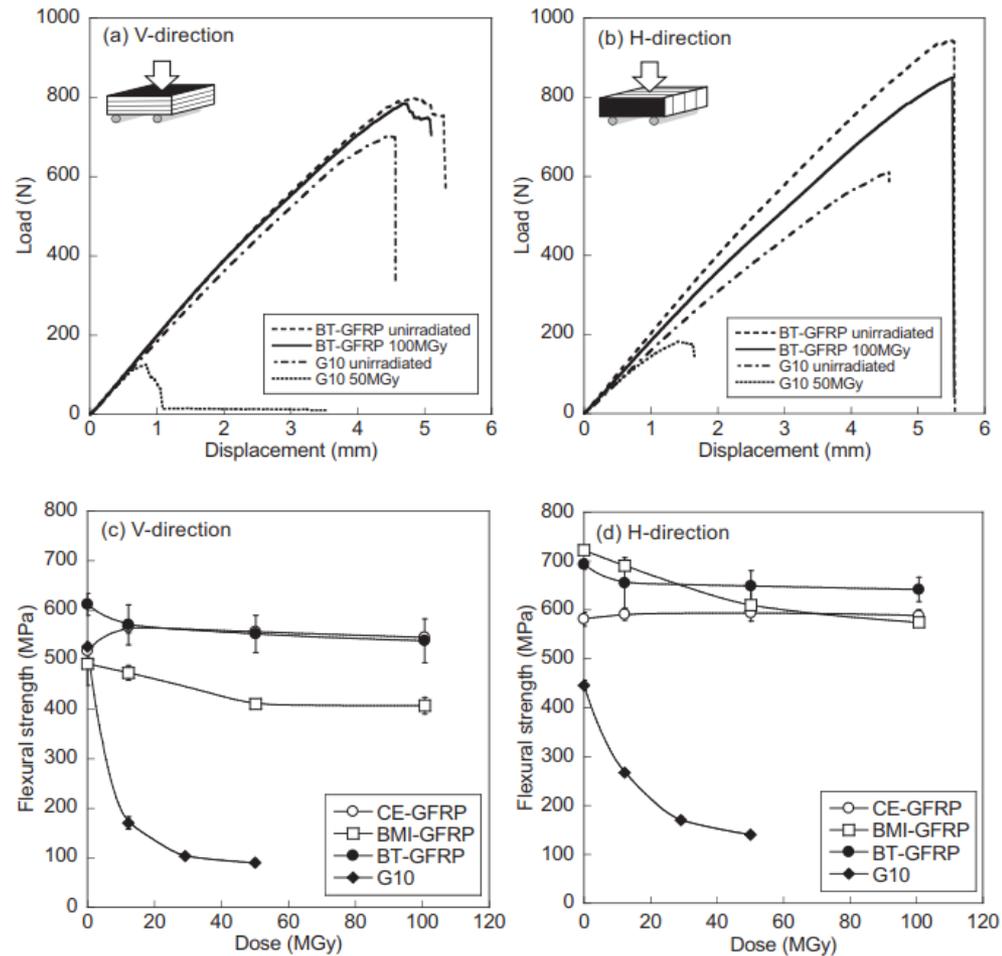
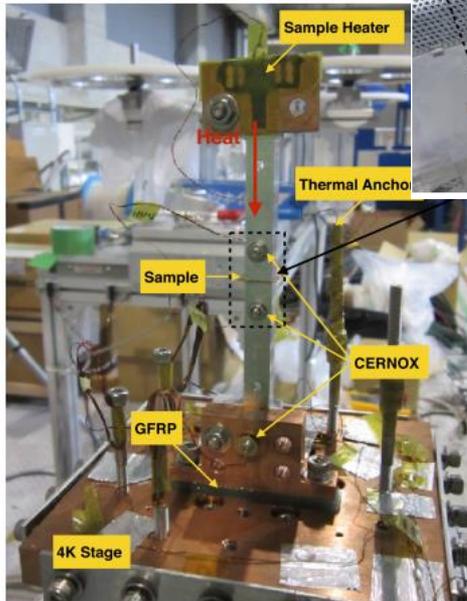
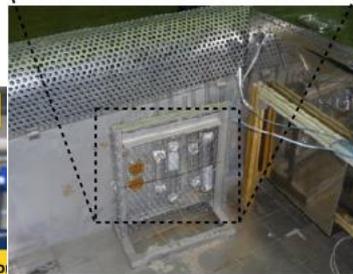
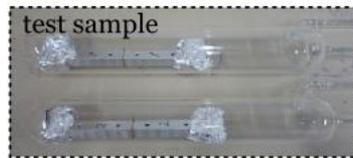
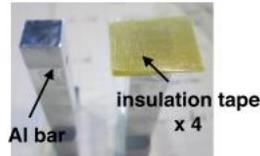


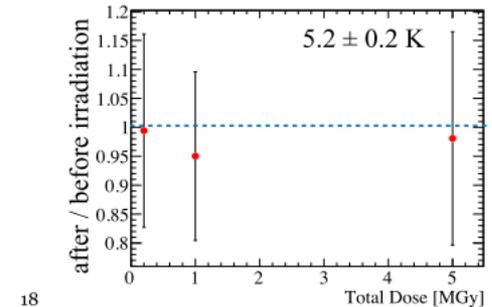
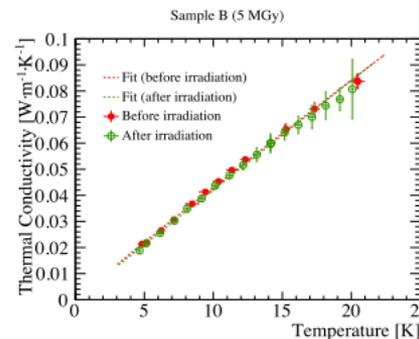
Fig. 3. Change in flexural property of GFRPs after gamma-ray irradiation: displacement-load curves ((a) V-direction and (b) H-direction) and flexural strength ((c) V-direction and (d) H-direction).

Irradiation Test on Thermal Conductivity of Insulation



Thermal Conductivity of Insulation and Its Radiation Resistance

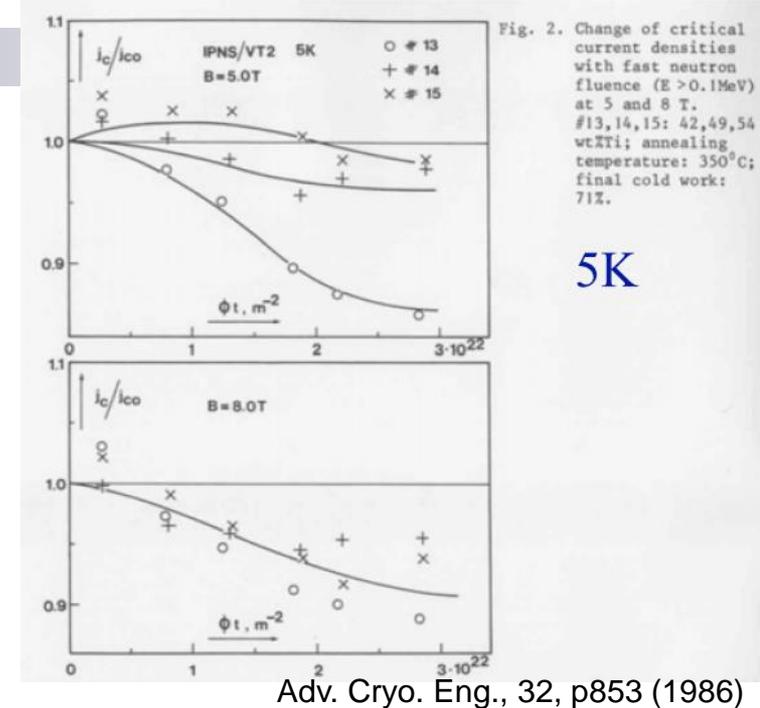
- Thermal conductivity of insulation tape is measured from 4.5K to 20K and tested by gamma-ray irradiation up to 5MGy.
- $k_{ins} \sim 0.02\text{W/m/K}$ at 4.5K
 - Assuming as polyimide ($k_{ins} \sim 0.01\text{W/m/K}$ at 4.5K) conservatively in thermal and quench analysis
- **No significant degradation** is observed by gamma ray irradiation with total dose up to 5 MGy.



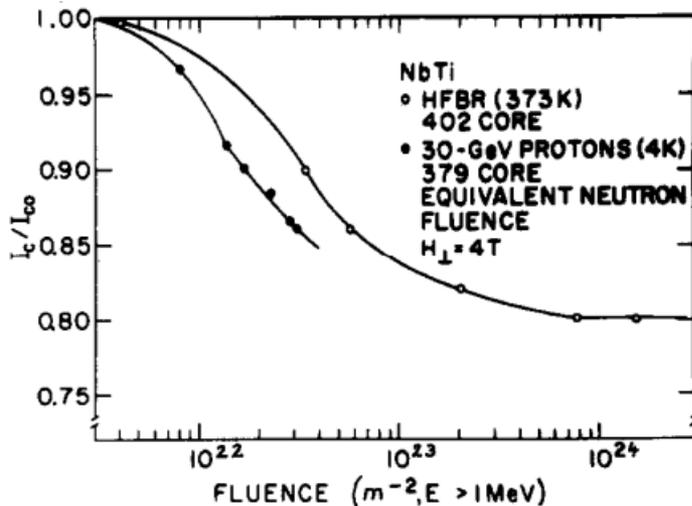
18

Superconductor

- NbTi
 - No degradation up to 10^{22}n/m^2
- ReBCO
 - Discussed in the next talk



5K



J. Nucl. Materials, 108&109, p572 (1982)

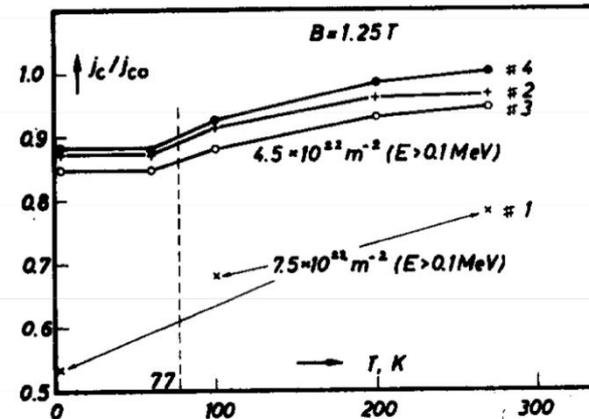


Fig. 9. Recovery of j_c/j_{c0} up to room temperature for 4 different samples of Nb-50 wt% Ti (measured at 4.2 K and 1.25 T), after [44]. The measurements were made on one filament (Nos. 1-3: $11 \mu\text{m}$ filament diameter, No. 4: $21 \mu\text{m}$) of multifilamentary wires.

Irradiation Effects in Pure Metal

- **Stabilizer**
 - Aluminum alloy
 - Copper
- **Thermal conductor**
 - Pure aluminum
 - Copper
 - Aluminum alloy
- **Thermo sensor**
 - drift at high neutron fluence

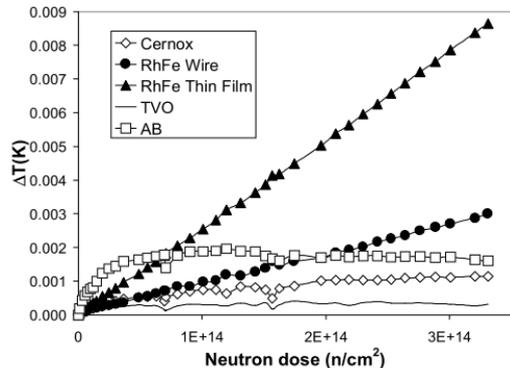
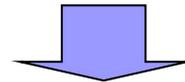
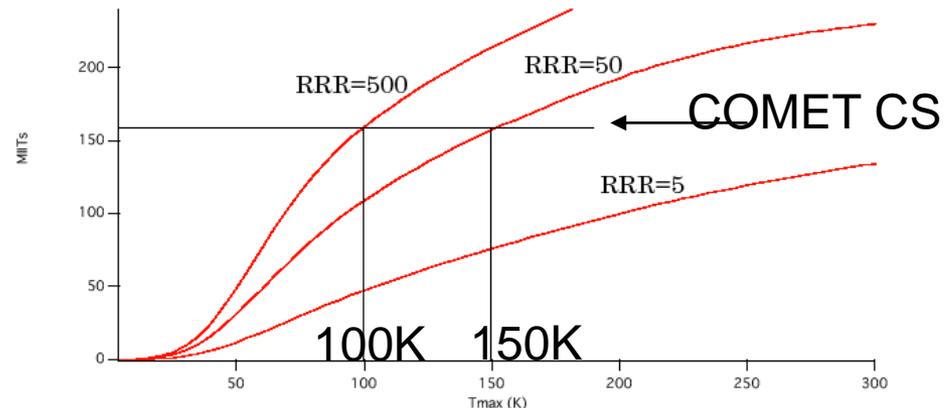


Figure 3 Error on temperature measurement on some sensors during irradiation ($T_{\text{bath}}=1.8 \text{ K}$)

- Fast-neutron irradiation induces defects in metal.
- Defects could be accumulated at **Low temperature**,
- and causes degradation of electrical/thermal conductivity



- **Problems in**
 - Quench protection, Stability
 - Cooling

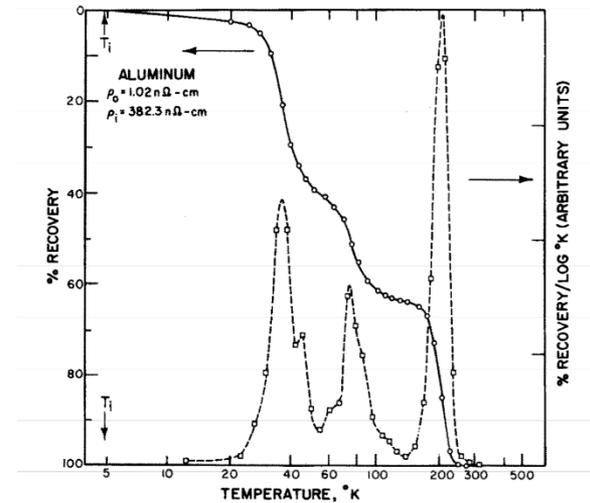


Pure Metal Degradation by Reactor Neutrons

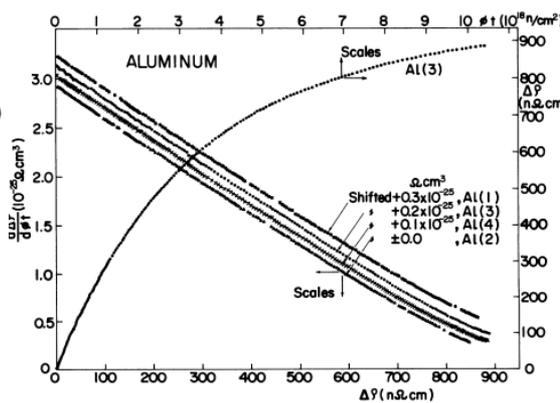
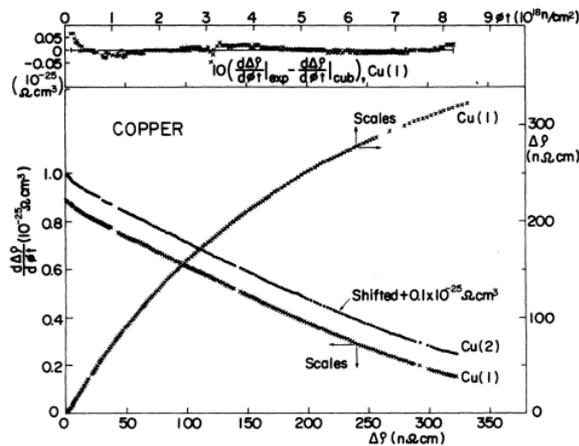
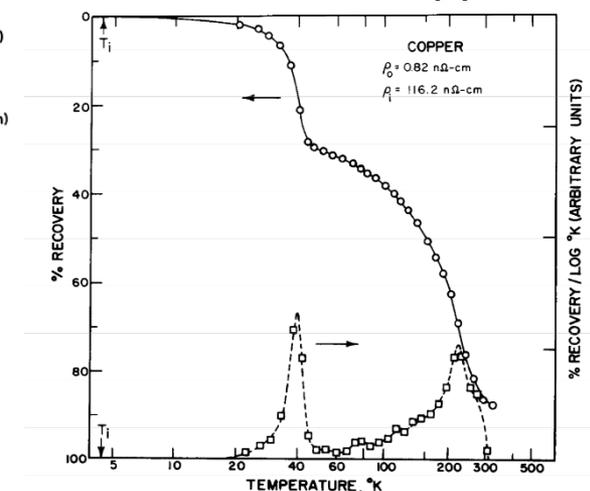
- Electrical resistivity increase with reactor neutrons
 - fast neutrons $> \sim 0.1 \text{ MeV}$
- Irradiation damage can be recovered by annealing.
 - perfect recovery in Al
- **Effect of impurity and strain?**

Recovery after irradiation
 $2 \times 10^{22} \text{ n/m}^2$ ($E > 0.1 \text{ MeV}$)

Aluminum



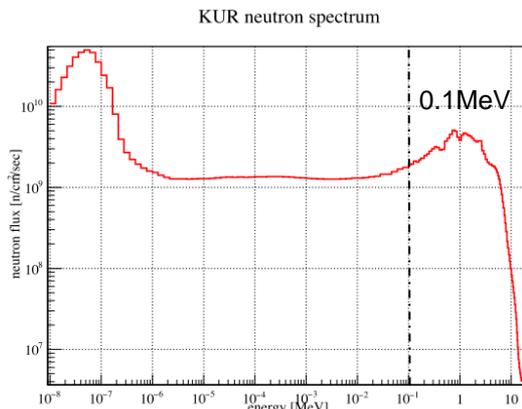
Copper



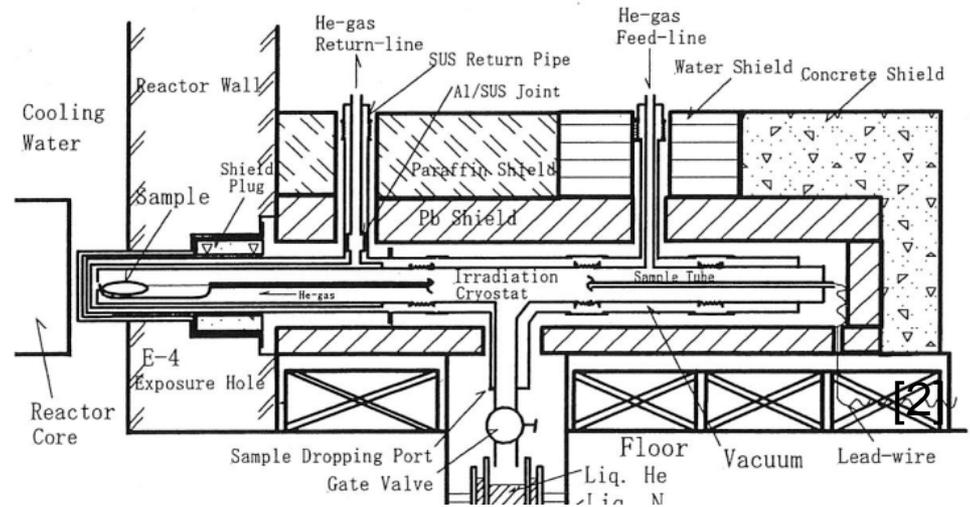
M. Nakagawa, K. Boning, P. Rosner, and G. Vogl, *Phys. Rev. B* **16**, pp. 5285-5302 (1977)

Low Temperature Irradiation Facility

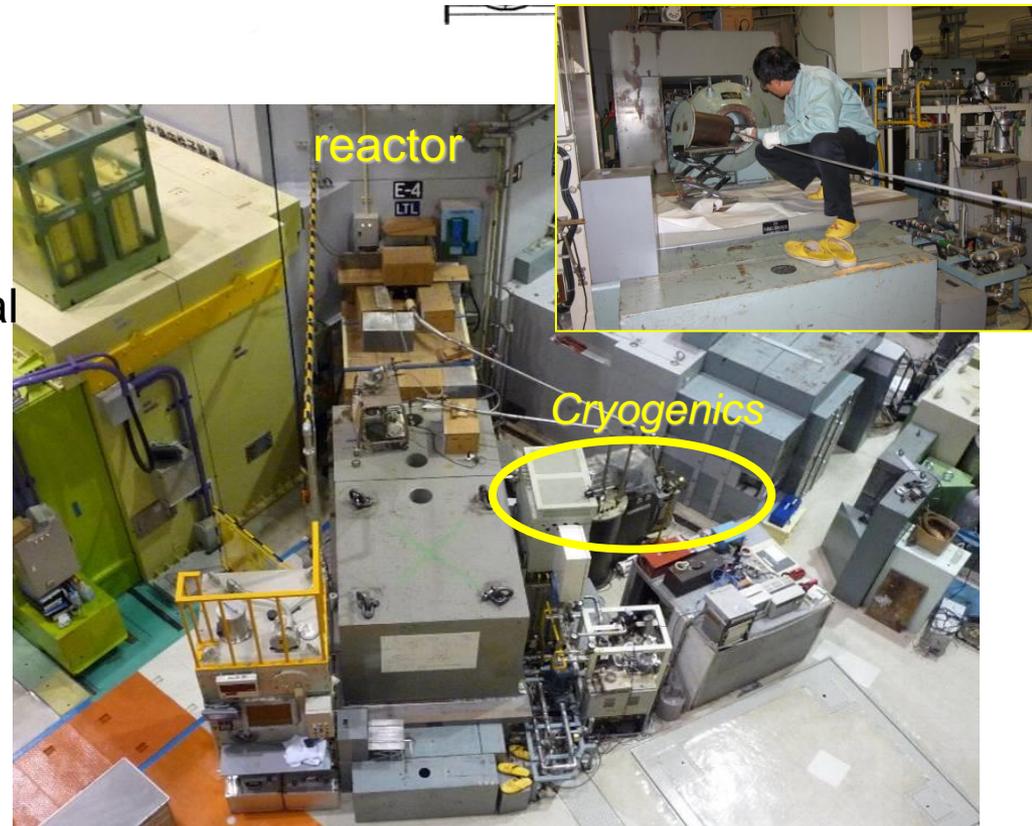
- Kyoto Univ. Research Reactor Institute
- 5MW max. thermal power
- Cryostat close to reactor core
- Sample cool down by He gas loop
 - 10K – 20K
- Fast neutron flux(>0.1MeV)
 - 1.4×10^{15} n/m²/s@1MW thermal power



KUR-TR287 (1987)



[2] M. Okada et al., NIM A463 (2001) pp213-219



Irradiation Sample

■ Aluminum alloy

- EDM cut from aluminum-stabilized SC cable
- 1mmx1mmx70mm (45mm Vtap)
- Al-CuMg
 - 5N Al + Cu(20ppm) + Mg(40ppm) with 10% cold work (RRR~450)
- Al-Y
 - 5N Al + 0.2%Y with 10% cold work (RRR~330-360)
- Al-Ni
 - 5N Al + 0.1%Ni with 10% cold work (RRR~560)

■ Copper

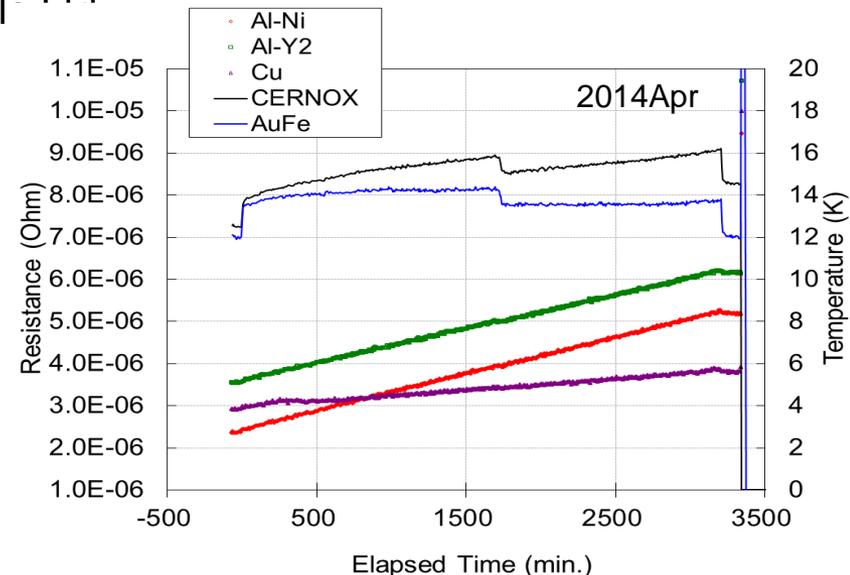
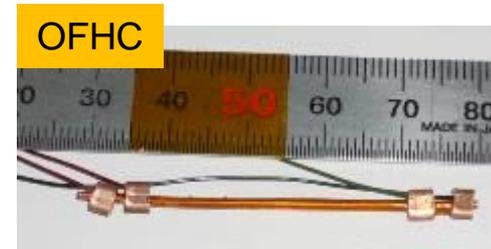
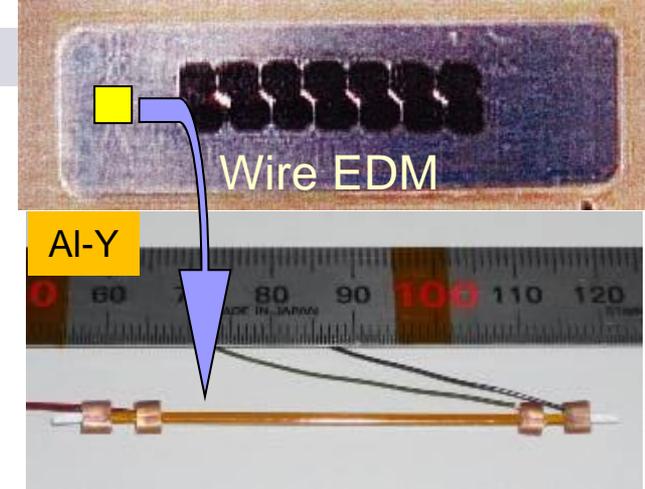
- OFHC for SC wire, provided by Hitachi Cable
- ϕ 1mm x 50mm (35mm Vtap)
- RRR~300

■ 5N aluminum

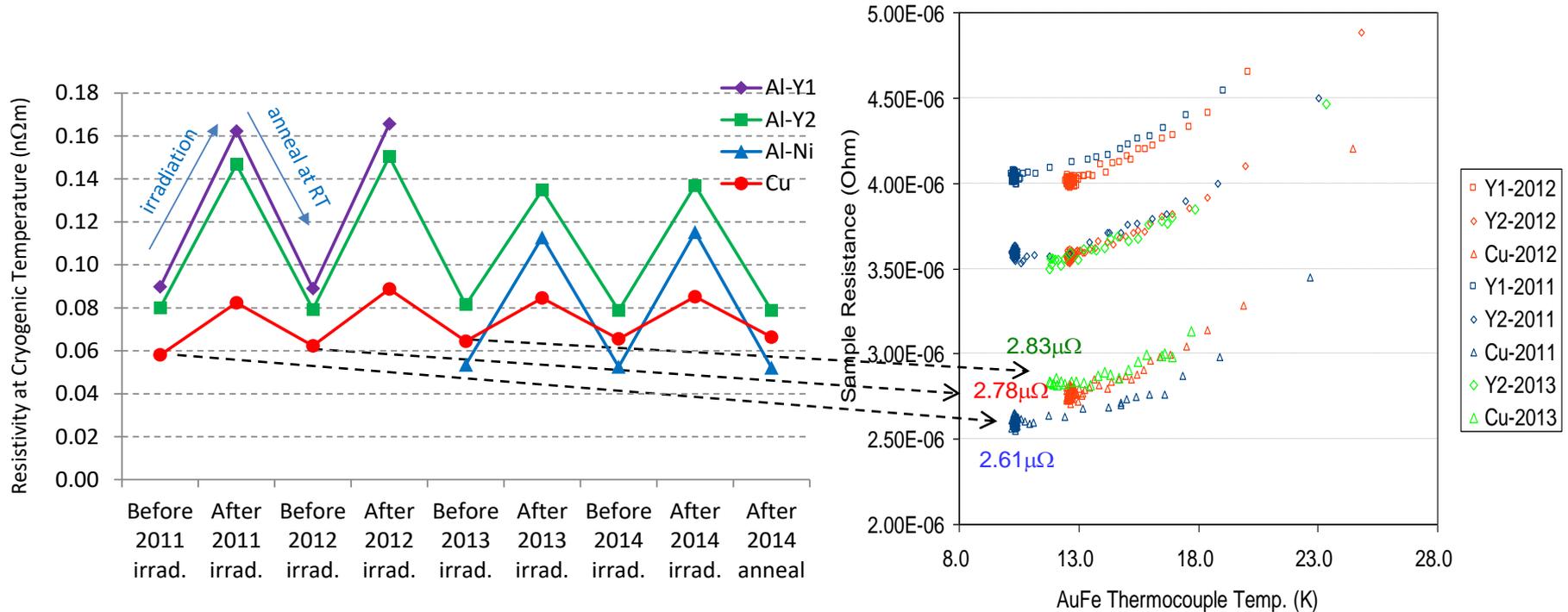
- provided by Sumitomo Chemical
- ϕ 1mm x 50mm (32mm Vtap)
- RRR~3000

■ Thermometer

- CERNOX CX-1050-SD, CX-1070-SD
- Thermocouple (AuFe+Chromel)



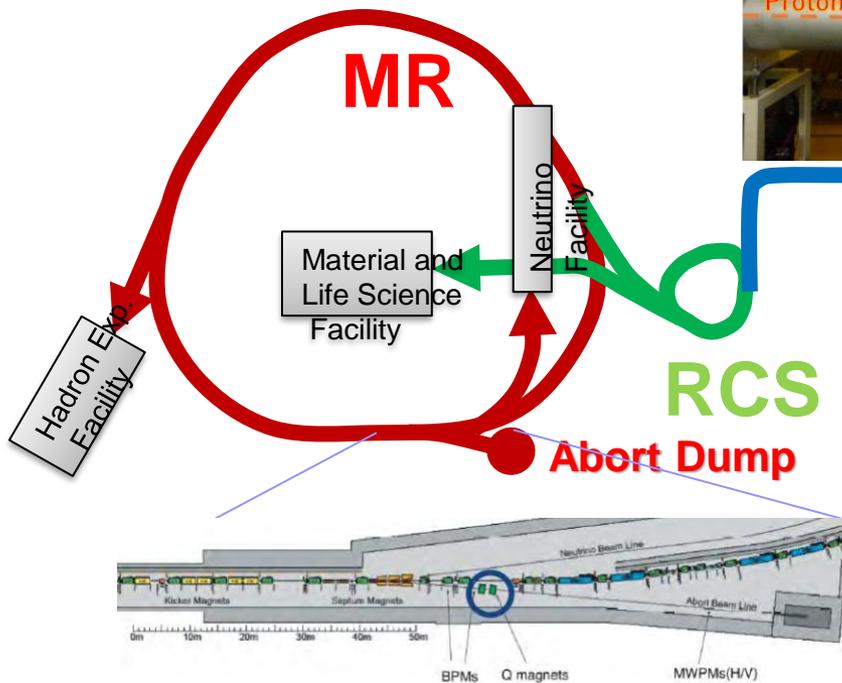
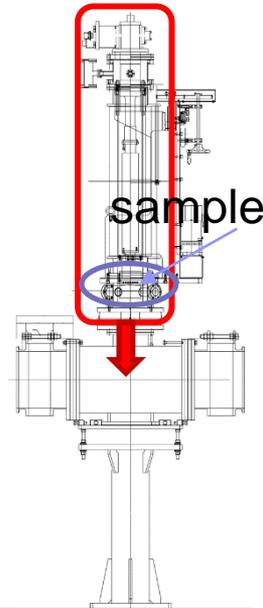
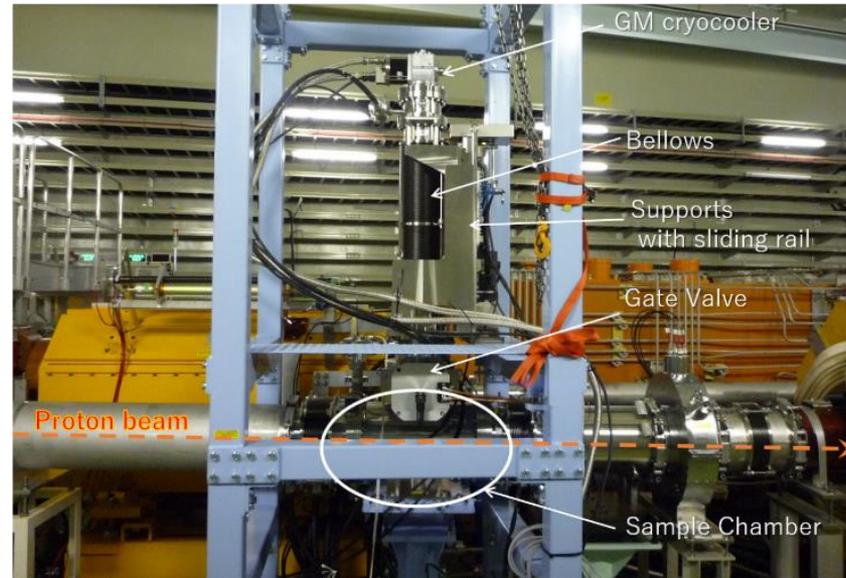
Irradiation / Annealing Effect in Electrical Resistance



- Al: 0.03 nOhm.m for 10^{20} n/m²
- Cu: 0.01 nOhm.m for 10^{20} n/m²
- All **Al** samples show **“full” recovery** of electrical resistivity after thermal cycle to RT.

Proton irradiation test at J-PARC

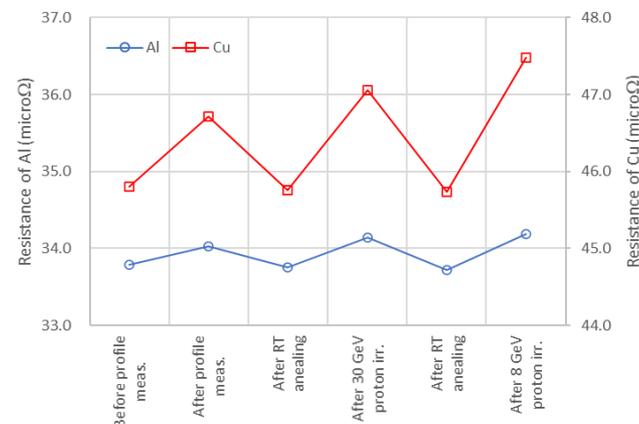
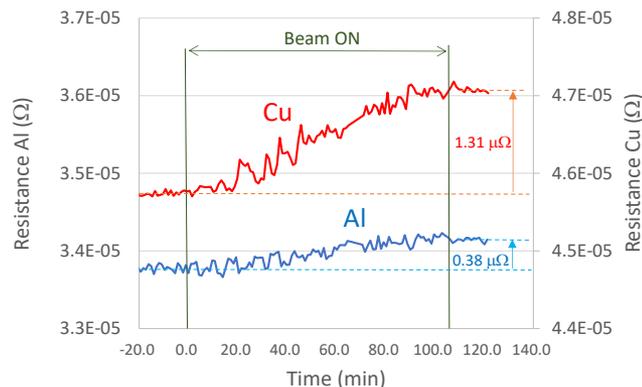
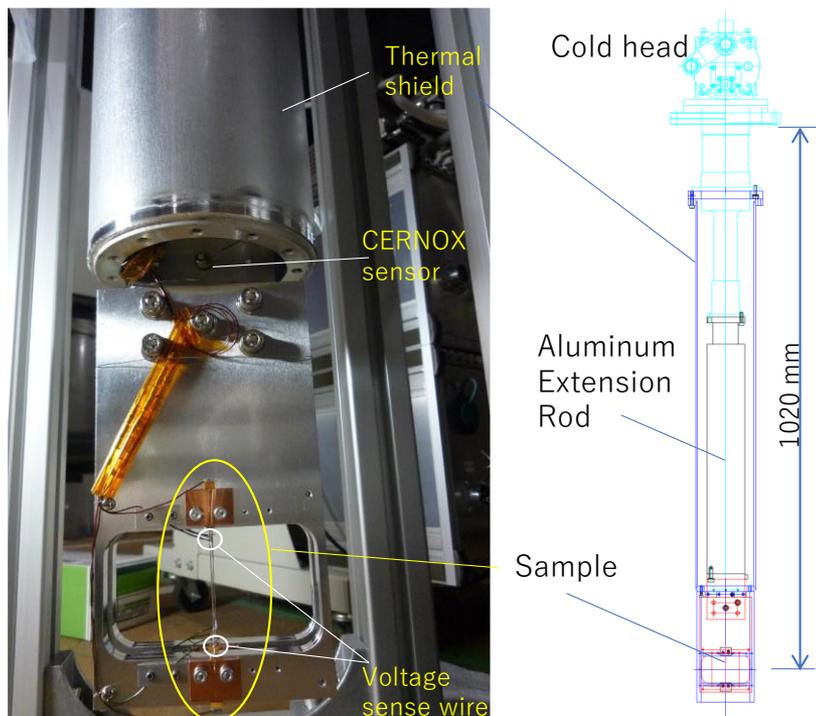
- 3GeV-30GeV proton beam from MR
- Newly installed in 2019



Linac

- Pure metal wire cooled by GM cryocooler
- Sample can be inserted to the beam line on demand.
 - remote handling

低温照射実験



	purity	RRR	shape
Al	>99.99%	580	wire ϕ 0.25mm
Cu	99.995%	306	wire ϕ 0.25mm
W	99.95%	28	wire ϕ 0.25mm

- Pure aluminum and copper was irradiated by 8GeV and 30GeV protons
- Damage rate is reproduced by simulation with extensive Molecular Dynamics (arc-dpa model)
- Recovery was observed
 - Could be perfect even in Cu in this high energy range

“Repetitive Irradiation Tests at Cryogenic Temperature by Neutrons and Protons on Stabilizer Materials of Superconductor,” M. Yoshida et al., *IEEE Trans. Appl. Supercond.*, 32(6), 7100405 (2022); doi:10.1109/TASC.2022.3178944

Summary

- Superconducting muon beamline for COMET phase1 is under construction
- Radiation-tolerant superconducting solenoid, Pion Capture Solenoid, is developed and under fabrication.
- Radiation effects in magnet materials are investigated.